

SECTION 075423**THERMOPLASTIC POLYOLEFIN (TPO) ROOFING****PART 1 - GENERAL****1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Adhered thermoplastic polyolefin (TPO) roofing system.
 - 2. Vapor retarder.
 - 3. Roof insulation.
- B. Section includes the installation of insulation strips in ribs of roof deck. Insulation strips are furnished under Section 053100 "Steel Decking."

1.3 DEFINITIONS

- A. Roofing Terminology: Definitions in ASTM D 1079 and glossary in NRCA's "The NRCA Roofing and Waterproofing Manual" apply to work of this Section.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Roofing Conference: Conduct conference at [Project site] <Insert location>.
 - 1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, deck Installer, and installers whose work interfaces with or affects roofing, including installers of roof accessories and roof-mounted equipment.
 - 2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
 - 3. Review and finalize construction schedule, and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
 - 5. Review structural loading limitations of roof deck during and after roofing.
 - 6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that affects roofing system.
 - 7. Review governing regulations and requirements for insurance and certificates if applicable.
 - 8. Review temporary protection requirements for roofing system during and after installation.
 - 9. Review roof observation and repair procedures after roofing installation.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For roofing system. Include plans, elevations, sections, details, and attachments to other work, including:
 - 1. Base flashings and membrane terminations.
 - 2. Tapered insulation, including slopes.
 - 3. Insulation fastening patterns for corner, perimeter, and field-of-roof locations.

- C. Samples for Verification: For the following products:
 - 1. Sheet roofing, of color required.
 - 2. Roof paver[, full sized,] in each color and texture required.
 - 3. Walkway pads or rolls, of color required.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and manufacturer.
- B. Manufacturer Certificates: Signed by roofing manufacturer certifying that roofing system complies with requirements specified in "Performance Requirements" Article.
 - 1. Submit evidence of compliance with performance requirements.
- C. Product Test Reports: For components of roofing system, tests performed by manufacturer and witnessed by a qualified testing agency.
- D. Field quality-control reports.

1.7 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For roofing system to include in maintenance manuals.

1.8 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer that is [UL listed] [FM Global approved] for roofing system identical to that used for this Project.
- B. Installer Qualifications: A qualified firm that is approved, authorized, or licensed by roofing system manufacturer to install manufacturer's product and that is eligible to receive manufacturer's special warranty.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, approval or listing agency markings, and directions for storing and mixing with other components.
- B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.
 - 1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.
- C. Protect roof insulation materials from physical damage and from deterioration by sunlight, moisture, soiling, and other sources. Store in a dry location. Comply with insulation manufacturer's written instructions for handling, storing, and protecting during installation.
- D. Handle and store roofing materials, and place equipment in a manner to avoid permanent deflection of deck.

1.10 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.

1.11 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of roofing system that fail in materials or workmanship within specified warranty period.
 - 1. Special warranty includes roofing, base flashings, roof insulation, cover boards, and other components of roofing system.
 - 2. Warranty Period: [10] [15] <Insert number> years from date of Substantial Completion.
- B. Special Project Warranty: Submit roofing Installer's warranty, on warranty form at end of this Section, signed by Installer, covering the Work of this Section, including all components of roofing system such as roofing, base flashing, roof insulation, fasteners, cover boards, substrate boards, vapor retarders, roof pavers, and walkway products, for the following warranty period:
 - 1. Warranty Period: [Two] <Insert number> years from date of Substantial Completion.

PART 2 - PRODUCTS**2.1 MANUFACTURERS**

- A. Manufacturers: Subject to compliance with requirements, [provide products by the following] [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:
 - 1. Firestone Building Products.
 - 2. GAF Materials Corporation.
 - 3. Johns Manville.
- C. Source Limitations: Obtain components including [roof insulation] [fasteners] <Insert products> for roofing system from [same manufacturer as membrane roofing] [or] [manufacturer approved by membrane roofing manufacturer].

2.2 PERFORMANCE REQUIREMENTS

- A. General Performance: Installed roofing and base flashings shall withstand specified uplift pressures, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Roofing and base flashings shall remain watertight.
 - 1. Accelerated Weathering: Roofing system shall withstand 2000 hours of exposure when tested according to ASTM G 152, ASTM G 154, or ASTM G 155.
 - 2. Impact Resistance: Roofing system shall resist impact damage when tested according to ASTM D 3746 or ASTM D 4272.
- B. Material Compatibility: Roofing materials shall be compatible with one another and adjacent materials under conditions of service and application required, as demonstrated by roofing manufacturer based on testing and field experience.
- C. Roofing System Design: Tested by a qualified testing agency to resist the following uplift pressures:
 - 1. Corner Uplift Pressure: <Insert lbf/sq. ft.>.
 - 2. Perimeter Uplift Pressure: <Insert lbf/sq. ft.>.
 - 3. Field-of-Roof Uplift Pressure: <Insert lbf/sq. ft.>.
- D. FM Global Listing: Roofing, base flashings, and component materials shall comply with requirements in FM Global 4450 or FM Global 4470 as part of a built-up roofing system, and shall be listed in FM Global's "RoofNav" for Class 1 or noncombustible construction, as applicable. Identify materials with FM Global markings.

1. Fire/Windstorm Classification: [Class 1A-60] [Class 1A-75] [Class 1A-90] [Class 1A-105] [Class 1A-120] <Insert class>.
 2. Hail-Resistance Rating: [MH] [SH].
- E. Energy Star Listing: Roofing system shall be listed on the DOE's ENERGY STAR "Roof Products Qualified Product List" for [low] [steep]-slope roof products.
- F. Exterior Fire-Test Exposure: ASTM E 108 or UL 790, [Class A] [Class B] [Class C]; for application and roof slopes indicated; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- G. Fire-Resistance Ratings: Comply with fire-resistance-rated assembly designs indicated. Identify products with appropriate markings of applicable testing agency.

2.3 TPO ROOFING

- A. Fabric-Reinforced TPO Sheet: ASTM D 6878, internally fabric- or scrim-reinforced, uniform, flexible[fabric-backed] TPO sheet.
1. Thickness: [45 mils] [60 mils] <Insert value>, nominal.
 2. Exposed Face Color: [Black] [Gray] [Tan] [White] <Insert color>.

2.4 AUXILIARY ROOFING MATERIALS

- A. General: Auxiliary materials recommended by roofing system manufacturer for intended use and compatible with roofing.
1. Liquid-type auxiliary materials shall comply with VOC limits of authorities having jurisdiction.
- B. Sheet Flashing: Manufacturer's standard unreinforced TPO sheet flashing, [55 mils] <Insert value> thick, minimum, of same color as TPO sheet.
- C. Bonding Adhesive: Manufacturer's standard[, water based].
- D. Slip Sheet: Manufacturer's standard, of thickness required for application.
- E. Metal Termination Bars: Manufacturer's standard, predrilled stainless-steel or aluminum bars, approximately 1 by 1/8 inch thick; with anchors.
- F. Metal Battens: Manufacturer's standard, aluminum-zinc-alloy-coated or zinc-coated steel sheet, approximately 1 inch wide by 0.05 inch thick, prepunched.
- G. Miscellaneous Accessories: Provide pourable sealers, preformed cone and vent sheet flashings, preformed inside and outside corner sheet flashings, T-joint covers, lap sealants, termination reglets, and other accessories.

2.5 SUBSTRATE BOARDS

- A. Substrate Board: ASTM C 1177/C 1177M, glass-mat, water-resistant gypsum substrate, [1/4 inch] [1/2 inch] [Type X, 5/8 inch] thick.
1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. CertainTeed Corporation; GlasRoc Sheathing.
 - b. Georgia-Pacific Corporation; Dens Deck Dens Deck DuraGuard Dens Deck Prime.
 - c. National Gypsum Company; Gold Bond eXP Extended Exposure Sheathing.
 - d. USG Corporation; Securock Glass Mat Roof Board.

- B. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Global 4470, designed for fastening substrate board to roof deck.

2.6 ROOF INSULATION

- A. General: Preformed roof insulation boards manufactured[or approved] by TPO roofing manufacturer, selected from manufacturer's standard sizes suitable for application, of thicknesses indicated and that produce FM Global-approved roof insulation.
- B. Extruded-Polystyrene Board Insulation: ASTM C 578, [Type IV, 1.6-lb/cu. ft.] [Type X, 1.3-lb/cu. ft.] minimum density, square edged.
 - 1. Manufacturers: Subject to compliance with requirements, [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 - 2. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:
 - a. DiversiFoam Products.
 - b. Dow Chemical Company (The).
 - c. Owens Corning.
 - d. Pactiv Corporation.
- C. Tapered Insulation: Provide factory-tapered insulation boards fabricated to slope of [1/4 inch per 12 inches] <Insert slope> unless otherwise indicated.
- D. Provide preformed saddles, crickets, tapered edge strips, and other insulation shapes where indicated for sloping to drain. Fabricate to slopes indicated.

2.7 INSULATION ACCESSORIES

- A. General: Roof insulation accessories recommended by insulation manufacturer for intended use and compatibility with roofing.
- B. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Global 4470, designed for fastening roof insulation[and cover boards] to substrate, and acceptable to roofing system manufacturer.
- C. Insulation Adhesive: Insulation manufacturer's recommended adhesive formulated to attach roof insulation to substrate or to another insulation layer as follows:
 - 1. Full-spread spray-applied, low-rise, two-component urethane adhesive.
- D. Cover Board: ASTM C 1177/C 1177M, glass-mat, water-resistant gypsum substrate, [1/4 inch] [1/2 inch] [5/8 inch] thick[, factory primed].
- E. Protection Mat: Woven or nonwoven polypropylene, polyolefin, or polyester fabric, water permeable and resistant to UV degradation, type and weight as recommended by roofing system manufacturer for application.

2.8 ASPHALT MATERIALS

- A. Roofing Asphalt: [ASTM D 312, Type III or Type IV] [ASTM D 6152, SEBS modified].
- B. Asphalt Primer: ASTM D 41/D 41M.

2.9 WALKWAYS

- A. Flexible Walkways: Factory-formed, nonporous, heavy-duty, slip-resisting, surface-textured walkway [pads] [or] [rolls], approximately 3/16 inch thick and acceptable to roofing system manufacturer.

PART 3 - EXECUTION**3.1 EXAMINATION**

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance of the Work:
 - 1. Verify that roof openings and penetrations are in place, curbs are set and braced, and roof-drain bodies are securely clamped in place.
 - 2. Verify that wood blocking, curbs, and nailers are securely anchored to roof deck at penetrations and terminations and that nailers match thicknesses of insulation.
 - 3. Verify that surface plane flatness and fastening of steel roof deck complies with requirements in Section 053100 "Steel Decking."
 - 4. Verify that minimum concrete drying period recommended by roofing system manufacturer has passed.
 - 5. Verify that concrete substrate is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D 4263.
 - 6. Verify that concrete-curing compounds that will impair adhesion of roofing components to roof deck have been removed.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrate of dust, debris, moisture, and other substances detrimental to roofing installation according to roofing system manufacturer's written instructions. Remove sharp projections.
- B. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction. Remove roof-drain plugs when no work is taking place or when rain is forecast.
- C. Install insulation strips according to acoustical roof deck manufacturer's written instructions.

3.3 ROOFING INSTALLATION, GENERAL

- A. Install roofing system according to roofing system manufacturer's written instructions.
- B. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system at the end of the workday or when rain is forecast. Remove and discard temporary seals before beginning work on adjoining roofing.
- C. Install roofing and auxiliary materials to tie in to existing roofing to maintain weathertightness of transition[and to not void warranty for existing roofing system].

3.4 SUBSTRATE BOARD INSTALLATION

- A. Install substrate board with long joints in continuous straight lines, perpendicular to roof slopes with end joints staggered between rows. Tightly butt substrate boards together.
 - 1. Fasten substrate board to top flanges of steel deck according to recommendations in FM Global's "RoofNav" and FM Global Loss Prevention Data Sheet 1-29 for specified Windstorm Resistance Classification.

2. Fasten substrate board to top flanges of steel deck to resist uplift pressure at corners, perimeter, and field of roof according to roofing system manufacturers' written instructions.

3.5 VAPOR-RETARDER INSTALLATION

- A. Completely seal vapor retarder at terminations, obstructions, and penetrations to prevent air movement into roofing system.

3.6 INSULATION INSTALLATION

- A. Coordinate installing roofing system components so insulation is not exposed to precipitation or left exposed at the end of the workday.
- B. Comply with roofing system and insulation manufacturer's written instructions for installing roof insulation.
- C. Install tapered insulation under area of roofing to conform to slopes indicated.
- D. Install insulation under area of roofing to achieve required thickness. Where overall insulation thickness is 2.7 inches or greater, install two or more layers with joints of each succeeding layer staggered from joints of previous layer a minimum of 6 inches in each direction.
 1. Where installing composite and noncomposite insulation in two or more layers, install noncomposite board insulation for bottom layer and intermediate layers, if applicable, and install composite board insulation for top layer.
- E. Trim surface of insulation where necessary at roof drains so completed surface is flush and does not restrict flow of water.
- F. Install insulation with long joints of insulation in a continuous straight line with end joints staggered between rows, abutting edges and ends between boards. Fill gaps exceeding 1/4 inch with insulation.
 1. Cut and fit insulation within 1/4 inch of nailers, projections, and penetrations.
- G. Adhered Insulation: Install each layer of insulation and adhere to substrate as follows:
 1. Prime surface of concrete deck with asphalt primer at rate of 3/4 gal./100 sq. ft., and allow primer to dry.
 2. Set each layer of insulation in a solid mopping of hot roofing asphalt, applied within plus or minus 25 deg F of equiviscous temperature.
 3. Set each layer of insulation in ribbons of bead-applied insulation adhesive, firmly pressing and maintaining insulation in place.
 4. Set each layer of insulation in a uniform coverage of full-spread insulation adhesive, firmly pressing and maintaining insulation in place.
- H. Mechanically Fastened and Adhered Insulation: Install each layer of insulation to deck using mechanical fasteners specifically designed and sized for fastening specified board-type roof insulation to deck type.
 1. Fasten first layer of insulation according to requirements in FM Global's "RoofNav" for specified Windstorm Resistance Classification.
 2. Fasten first layer of insulation to resist uplift pressure at corners, perimeter, and field of roof.
 3. Set each subsequent layer of insulation in a solid mopping of hot roofing asphalt, applied within plus or minus 25 deg F of equiviscous temperature.
 4. Set each subsequent layer of insulation in ribbons of bead-applied insulation adhesive, firmly pressing and maintaining insulation in place.
 5. Set each subsequent layer of insulation in a uniform coverage of full-spread insulation adhesive, firmly pressing and maintaining insulation in place.

- I. Install cover boards over insulation with long joints in continuous straight lines with end joints staggered between rows. Offset joints of insulation below a minimum of 6 inches in each direction. Loosely butt cover boards together[and fasten to roof deck].
 - 1. Fasten cover boards according to requirements in FM Global's "RoofNav" for specified Windstorm Resistance Classification.
 - 2. Fasten cover boards to resist uplift pressure at corners, perimeter, and field of roof.
- J. Install slip sheet over [insulation] [cover board] and immediately beneath roofing.

3.7 ADHERED ROOFING INSTALLATION

- A. Adhere roofing over area to receive roofing according to roofing system manufacturer's written instructions. Unroll roofing and allow to relax before retaining.
- B. Start installation of roofing in presence of roofing system manufacturer's technical personnel.
- C. Accurately align roofing, and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.
- D. Bonding Adhesive: Apply to substrate and underside of roofing at rate required by manufacturer, and allow to partially dry before installing roofing. Do not apply to splice area of roofing.
- E. In addition to adhering, mechanically fasten roofing securely at terminations, penetrations, and perimeter of roofing.
- F. Apply roofing with side laps shingled with slope of roof deck where possible.
- G. Seams: Clean seam areas, overlap roofing, and hot-air weld side and end laps of roofing and sheet flashings according to manufacturer's written instructions, to ensure a watertight seam installation.
 - 1. Test lap edges with probe to verify seam weld continuity. Apply lap sealant to seal cut edges of sheet.
 - 2. Verify field strength of seams a minimum of twice daily, and repair seam sample areas.
 - 3. Repair tears, voids, and lapped seams in roofing that do not comply with requirements.
- H. Spread sealant bed over deck-drain flange at roof drains, and securely seal roofing in place with clamping ring.

3.8 BASE FLASHING INSTALLATION

- A. Install sheet flashings and preformed flashing accessories, and adhere to substrates according to roofing system manufacturer's written instructions.
- B. Apply bonding adhesive to substrate and underside of sheet flashing at required rate, and allow to partially dry. Do not apply to seam area of flashing.
- C. Flash penetrations and field-formed inside and outside corners with cured or uncured sheet flashing.
- D. Clean seam areas, overlap, and firmly roll sheet flashings into the adhesive. Hot-air weld side and end laps to ensure a watertight seam installation.
- E. Terminate and seal top of sheet flashings[and mechanically anchor to substrate through termination bars].

3.9 WALKWAY INSTALLATION

- A. Flexible Walkways: Install walkway products in locations indicated. Heat weld to substrate or adhere walkway products to substrate with compatible adhesive according to roofing system manufacturer's written instructions.

3.10 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to inspect substrate conditions, surface preparation, membrane application, flashings, protection, and drainage components, and to furnish reports to Architect.
1. Electric Field Vector Mapping (EFVM): Testing agency shall survey entire roof area for potential leaks using electric field vector mapping (EFVM).
- B. Flood Testing: Flood test each roofing area for leaks, according to recommendations in ASTM D 5957, after completing roofing and flashing but before overlying construction is placed. Install temporary containment assemblies, plug or dam drains, and flood with potable water.
1. Flood to an average depth of 2-1/2 inches with a minimum depth of 1 inch and not exceeding a depth of 4 inches. Maintain 2 inches of clearance from top of base flashing.
 2. Flood each area for [24] [48] [72] hours.
 3. After flood testing, repair leaks, repeat flood tests, and make further repairs until roofing and flashing installations are watertight.
- C. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion.
- D. Repair or remove and replace components of roofing system where inspections indicate that they do not comply with specified requirements.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine if replaced or additional work complies with specified requirements.

3.11 PROTECTING AND CLEANING

- A. Protect roofing system from damage and wear during remainder of construction period. When remaining construction does not affect or endanger roofing, inspect roofing for deterioration and damage, describing its nature and extent in a written report, with copies to Architect and Owner.
- B. Correct deficiencies in or remove roofing system that does not comply with requirements, repair substrates, and repair or reinstall roofing system to a condition free of damage and deterioration at time of Substantial Completion and according to warranty requirements.
- C. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

3.12 ROOFING INSTALLER'S WARRANTY

- A. WHEREAS _____ of _____, herein called the "Roofing Installer," has performed roofing and associated work ("work") on the following project:
1. Owner: <Insert name of Owner>.
 2. Address: <Insert address>.
 3. Building Name/Type: <Insert information>.
 4. Address: <Insert address>.
 5. Area of Work: <Insert information>.
 6. Acceptance Date: _____.
 7. Warranty Period: <Insert time>.
 8. Expiration Date: _____.

- B. AND WHEREAS Roofing Installer has contracted (either directly with Owner or indirectly as a subcontractor) to warrant said work against leaks and faulty or defective materials and workmanship for designated Warranty Period,
- C. NOW THEREFORE Roofing Installer hereby warrants, subject to terms and conditions herein set forth, that during Warranty Period he will, at his own cost and expense, make or cause to be made such repairs to or replacements of said work as are necessary to correct faulty and defective work and as are necessary to maintain said work in a watertight condition.
- D. This Warranty is made subject to the following terms and conditions:
1. Specifically excluded from this Warranty are damages to work and other parts of the building, and to building contents, caused by:
 - a. lightning;
 - b. peak gust wind speed exceeding <Insert mph>;
 - c. fire;
 - d. failure of roofing system substrate, including cracking, settlement, excessive deflection, deterioration, and decomposition;
 - e. faulty construction of parapet walls, copings, chimneys, skylights, vents, equipment supports, and other edge conditions and penetrations of the work;
 - f. vapor condensation on bottom of roofing; and
 - g. activity on roofing by others, including construction contractors, maintenance personnel, other persons, and animals, whether authorized or unauthorized by Owner.
 2. When work has been damaged by any of foregoing causes, Warranty shall be null and void until such damage has been repaired by Roofing Installer and until cost and expense thereof have been paid by Owner or by another responsible party so designated.
 3. Roofing Installer is responsible for damage to work covered by this Warranty but is not liable for consequential damages to building or building contents resulting from leaks or faults or defects of work.
 4. During Warranty Period, if Owner allows alteration of work by anyone other than Roofing Installer, including cutting, patching, and maintenance in connection with penetrations, attachment of other work, and positioning of anything on roof, this Warranty shall become null and void on date of said alterations, but only to the extent said alterations affect work covered by this Warranty. If Owner engages Roofing Installer to perform said alterations, Warranty shall not become null and void unless Roofing Installer, before starting said work, shall have notified Owner in writing, showing reasonable cause for claim, that said alterations would likely damage or deteriorate work, thereby reasonably justifying a limitation or termination of this Warranty.
 5. During Warranty Period, if original use of roof is changed and it becomes used for, but was not originally specified for, a promenade, work deck, spray-cooled surface, flooded basin, or other use or service more severe than originally specified, this Warranty shall become null and void on date of said change, but only to the extent said change affects work covered by this Warranty.
 6. Owner shall promptly notify Roofing Installer of observed, known, or suspected leaks, defects, or deterioration and shall afford reasonable opportunity for Roofing Installer to inspect work and to examine evidence of such leaks, defects, or deterioration.
 7. This Warranty is recognized to be the only warranty of Roofing Installer on said work and shall not operate to restrict or cut off Owner from other remedies and resources lawfully available to Owner in cases of roofing failure. Specifically, this Warranty shall not operate to relieve Roofing Installer of responsibility for performance of original work according to requirements of the Contract Documents, regardless of whether Contract was a contract directly with Owner or a subcontract with Owner's General Contractor.
- E. IN WITNESS THEREOF, this instrument has been duly executed this _____ day of _____, _____.
1. Authorized Signature: _____.
 2. Name: _____.

FEBRUARY 12, 2016

SECTION 075423 - 11

ALPHARETTA CONFERENCE CENTER
AND HOTEL AT AVALON - 20130026

THERMOPLASTIC POLYOLEFIN (TPO) ROOFING

3. Title: _____.

END OF SECTION 075423

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SECTION 075423 - 12

ALPHARETTA CONFERENCE CENTER
AND HOTEL AT AVALON - 20130026

THERMOPLASTIC POLYOLEFIN (TPO) ROOFING

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SECTION 076200

SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Manufactured through-wall flashing[with snaplock receiver] [with counterflashing].
 - 2. Manufactured reglets[with counterflashing].
 - 3. Formed roof-drainage sheet metal fabrications.
 - 4. Formed low-slope roof sheet metal fabrications.
 - 5. Formed wall sheet metal fabrications.
 - 6. Formed equipment support flashing.

1.3 COORDINATION

- A. Coordinate sheet metal flashing and trim layout and seams with sizes and locations of penetrations to be flashed, and joints and seams in adjacent materials.
- B. Coordinate sheet metal flashing and trim installation with adjoining roofing and wall materials, joints, and seams to provide leakproof, secure, and noncorrosive installation.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at [Project site] <Insert location>.
 - 1. Review construction schedule. Verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 2. Review special roof details, roof drainage, roof-penetration flashing, equipment curbs, and condition of other construction that affect sheet metal flashing and trim.
 - 3. Review requirements for insurance and certificates if applicable.
 - 4. Review sheet metal flashing observation and repair procedures after flashing installation.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each manufactured product and accessory.
- B. Shop Drawings: For sheet metal flashing and trim.
 - 1. Include plans, elevations, sections, and attachment details.
 - 2. Detail fabrication and installation layouts, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled work.
 - 3. Include identification of material, thickness, weight, and finish for each item and location in Project.
 - 4. Include details for forming, including profiles, shapes, seams, and dimensions.
 - 5. Include details for joining, supporting, and securing, including layout and spacing of fasteners, cleats, clips, and other attachments. Include pattern of seams.
 - 6. Include details of termination points and assemblies.
 - 7. Include details of expansion joints and expansion-joint covers, including showing direction of expansion and contraction from fixed points.

8. Include details of roof-penetration flashing.
9. Include details of edge conditions, including eaves, ridges, valleys, rakes, crickets, and counterflashings as applicable.
10. Include details of special conditions.
11. Include details of connections to adjoining work.
12. Detail formed flashing and trim at scale of not less than [1-1/2 inches per 12 inches] [3 inches per 12 inches] <Insert scale>.

- C. Samples for Initial Selection: For each type of sheet metal and accessory indicated with factory-applied finishes.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For fabricator.
- B. Product Certificates: For each type of coping and roof edge flashing that is [SPRI ES-1 tested] [and] [FM Approvals approved].
- C. Product Test Reports: For each product, for tests performed by a qualified testing agency.
- D. Sample Warranty: For special warranty.

1.7 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sheet metal flashing and trim, and its accessories, to include in maintenance manuals.

1.8 QUALITY ASSURANCE

- A. Fabricator Qualifications: Employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.
1. For copings and roof edge flashings that are [SPRI ES-1 tested] [and] [FM Approvals approved], shop shall be listed as able to fabricate required details as tested and approved.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.
1. Build mockup of typical roof [edge] [eave], including [built-in gutter] [fascia] [fascia trim] [apron flashing] <Insert item>, approximately [10 feet] <Insert dimension> long, including supporting construction cleats, seams, attachments[, underlayment,] and accessories.
 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
- B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to extent necessary for period of sheet metal flashing and trim installation.

1.10 WARRANTY

- A. Special Warranty on Finishes: Manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: [20] [10] <Insert number> years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General: Sheet metal flashing and trim assemblies shall withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight.
- B. Sheet Metal Standard for Flashing and Trim: Comply with [NRCA's "The NRCA Roofing Manual"] [and] [SMACNA's "Architectural Sheet Metal Manual"] requirements for dimensions and profiles shown unless more stringent requirements are indicated.
- C. Sheet Metal Standard for Copper: Comply with CDA's "Copper in Architecture Handbook." Conform to dimensions and profiles shown unless more stringent requirements are indicated.
- D. FM Approvals Listing: Manufacture and install [copings] [roof edge flashings] that are listed in FM Approvals' "RoofNav" and approved for windstorm classification, [Class 1-60] [Class 1-75] [Class 1-90] [Class 1-105] [Class 1-120] <Insert class>. Identify materials with name of fabricator and design approved by FM Approvals.
- E. SPRI Wind Design Standard: Manufacture and install [copings] [roof edge flashings] tested according to SPRI ES-1 and capable of resisting the following design pressure:
 - 1. Design Pressure: [As indicated on Drawings] <Insert design pressure>.
- F. Recycled Content: Postconsumer recycled content plus one-half of preconsumer recycled content not less than <Insert value> percent.
- G. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change: [120 deg F, ambient; 180 deg F, material surfaces] <Insert temperature change>.

2.2 UNDERLAYMENT MATERIALS

- A. Felt: ASTM D 226/D 226M, Type II (No. 30), asphalt-saturated organic felt; nonperforated.
- B. Synthetic Underlayment: Laminated or reinforced, woven polyethylene or polypropylene, synthetic roofing underlayment; bitumen free; slip resistant; suitable for high temperatures over 220 deg F; and complying with physical requirements of ASTM D 226/D 226M for Type I and Type II felts.

- C. Self-Adhering, High-Temperature Sheet: Minimum 30 mils thick, consisting of a slip-resistant polyethylene- or polypropylene-film top surface laminated to a layer of butyl- or SBS-modified asphalt adhesive, with release-paper backing; specifically designed to withstand high metal temperatures beneath metal roofing. Provide primer according to written recommendations of underlayment manufacturer.
 - 1. Thermal Stability: ASTM D 1970; stable after testing at 240 deg F or higher.
 - 2. Low-Temperature Flexibility: ASTM D 1970; passes after testing at minus 20 deg F or lower.
- D. Slip Sheet: Rosin-sized building paper, 3 lb/100 sq. ft. minimum.

2.3 MISCELLANEOUS MATERIALS

- A. General: Provide materials and types of fasteners[, solder], protective coatings, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and as recommended by manufacturer of primary sheet metal[or manufactured item] unless otherwise indicated.
- B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal[or manufactured item].
 - 1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.
 - a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating. Provide metal-backed EPDM or PVC sealing washers under heads of exposed fasteners bearing on weather side of metal.
 - 2. Fasteners for Sheet: Copper, hardware bronze or passivated Series 300 stainless steel.
 - 3. Fasteners for Steel Sheet: Series 300 stainless steel or hot-dip galvanized steel according to ASTM A 153/A 153M or ASTM F 2329.
- C. Solder:
 - 1. For : ASTM B 32, [Grade Sn50, 50 percent tin and 50 percent lead] [with maximum lead content of 0.2 percent].
 - 2. For Zinc-Tin Alloy-Coated : ASTM B 32, 100 percent tin, with maximum lead content of 0.2 percent, as recommended by sheet metal manufacturer.
 - 3. For Zinc-Coated (Galvanized) Steel: ASTM B 32, [Grade Sn50, 50 percent tin and 50 percent lead or Grade Sn60, 60 percent tin and 40 percent lead] [with maximum lead content of 0.2 percent].
- D. Sealant Tape: Pressure-sensitive, 100 percent solids, polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch wide and 1/8 inch thick.
- E. Elastomeric Sealant: ASTM C 920, elastomeric silicone polymer sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.
- F. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.
- G. Bituminous Coating: Cold-applied asphalt emulsion according to ASTM D 1187.

2.4 MANUFACTURED SHEET METAL FLASHING AND TRIM

- A. Through-Wall, Ribbed, Sheet Metal Flashing: Manufacture through-wall sheet metal flashing for embedment in masonry, with ribs at 3-inch intervals along length of flashing to provide integral mortar bond. Manufacture through-wall flashing [with snaplock receiver on exterior face to receive counterflashing] [with interlocking counterflashing on exterior face, of same metal as flashing].
1. Stainless Steel: [0.016 inch] <Insert dimension> thick.
 - a. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - 1) Cheney Flashing Company; Cheney Flashing (Dovetail)Cheney Flashing (Sawtooth).
 - 2) Hohmann & Barnard, Inc; STF Sawtooth Flashing.
 - 3) Keystone Flashing Company, Inc; Keystone Three-Way Interlocking Thruwall Flashing.
 - 4) Sandell Manufacturing Co., Inc; Pre-Formed Metal Flashing.
- B. Reglets: Units of type, material, and profile required, formed to provide secure interlocking of separate reglet and counterflashing pieces, and compatible with flashing indicated [with factory-mitered and -welded corners and junctions] [and] [with interlocking counterflashing on exterior face, of same metal as reglet].
1. Manufacturers: Subject to compliance with requirements, [provide products by the following] [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 2. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:
 - a. Cheney Flashing Company.
 - b. Fry Reglet Corporation.
 - c. Hohmann & Barnard, Inc.
 - d. Keystone Flashing Company, Inc.
 - e. Sandell Manufacturing Co., Inc.
 3. Material: Stainless steel, 0.019 inch thick.
 4. Surface-Mounted Type: Provide with slotted holes for fastening to substrate, with neoprene or other suitable weatherproofing washers, and with channel for sealant at top edge.
 5. Concrete Type: Provide temporary closure tape to keep reglet free of concrete materials, special fasteners for attaching reglet to concrete forms, and guides to ensure alignment of reglet section ends.
 6. Masonry Type: Provide with offset top flange for embedment in masonry mortar joint.
 7. Accessories:
 - a. Flexible-Flashing Retainer: Provide resilient plastic or rubber accessory to secure flexible flashing in reglet where clearance does not permit use of standard metal counterflashing or where Drawings show reglet without metal counterflashing.
 - b. Counterflashing Wind-Restraint Clips: Provide clips to be installed before counterflashing to prevent wind uplift of counterflashing's lower edge.
 8. Finish: Mill With manufacturer's standard color coating.

2.5 FABRICATION, GENERAL

- A. General: Custom fabricate sheet metal flashing and trim to comply with details shown and recommendations in cited sheet metal standard that apply to design, dimensions, geometry, metal thickness, and other characteristics of item required. Fabricate sheet metal flashing and trim in shop to greatest extent possible.

1. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
 2. Obtain field measurements for accurate fit before shop fabrication.
 3. Form sheet metal flashing and trim to fit substrates without excessive oil canning, buckling, and tool marks; true to line, levels, and slopes; and with exposed edges folded back to form hems.
 4. Conceal fasteners and expansion provisions where possible. Do not use exposed fasteners on faces exposed to view.
- B. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 feet on slope and location lines indicated on Drawings and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.
- C. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to tolerances specified in MCA's "Guide Specification for Residential Metal Roofing."
- D. Expansion Provisions: Form metal for thermal expansion of exposed flashing and trim.
1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with butyl sealant concealed within joints.
 2. Use lapped expansion joints only where indicated on Drawings.
- E. Sealant Joints: Where movable, nonexpansion-type joints are required, form metal to provide for proper installation of elastomeric sealant according to cited sheet metal standard.
- F. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- G. Fabricate cleats and attachment devices of sizes as recommended by cited sheet metal standard[and by FM Global Property Loss Prevention Data Sheet 1-49] for application, but not less than thickness of metal being secured.
- H. Seams: Fabricate nonmoving seams with flat-lock seams. Tin edges to be seamed, form seams, and solder.
- I. Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use.[Rivet joints where necessary for strength.]
- J. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer.[Rivet joints where necessary for strength.]
- K. Do not use graphite pencils to mark metal surfaces.

2.6 ROOF-DRAINAGE SHEET METAL FABRICATIONS

- A. Hanging Gutters: Fabricate to cross section required, complete with end pieces, outlet tubes, and other accessories as required. Fabricate in minimum 96-inch- long sections. Furnish flat-stock gutter brackets and [flat-stock] [twisted] gutter spacers and straps fabricated from same metal as gutters, of size recommended by cited sheet metal standard but with thickness not less than [twice the gutter thickness] [dimension indicated on Drawings] <Insert dimension>. Fabricate expansion joints, expansion-joint covers,[gutter bead reinforcing bars,] and gutter accessories from same metal as gutters.[Shop fabricate interior and exterior corners.]
1. Gutter Profile: Style A according to cited sheet metal standard.
 2. Expansion Joints: Lap type.
 3. Gutters with Girth up to 15 Inches : Fabricate from the following materials:
 - a. Aluminum: [0.032 inch] <Insert dimension> thick.
 4. Gutters with Girth 16 to 20 Inches : Fabricate from the following materials:

- a. Aluminum: [0.040 inch] <Insert dimension> thick.
- 5. Gutters with Girth 21 to 25 Inches : Fabricate from the following materials:
 - a. Aluminum: [0.050 inch] <Insert dimension> thick.
- 6. Gutters with Girth 26 to 30 Inches : Fabricate from the following materials:
 - a. Aluminum: [0.063 inch] <Insert dimension> thick.
- B. Downspouts: Fabricate [round] [rectangular] [open-face] downspouts to dimensions indicated, complete with mitered elbows. Furnish with metal hangers from [same material as downspouts and anchors] <Insert material>.[Shop fabricate elbows.]
 - 1. Fabricated Hanger Style: [Fig 1-35A] [Fig 1-35B] [Fig 1-35C] [Fig 1-35D] [Fig 1-35E] [Fig 1-35F] [Fig 1-35G] [Fig 1-35H] [Fig 1-35I] [Fig 1-35J] according to SMACNA's "Architectural Sheet Metal Manual."
 - 2. Manufactured Hanger Style: [Fig 1-34A] [Fig 1-34B] [Fig 1-34C] [Fig 1-34D] [Fig 1-34E] according to SMACNA's "Architectural Sheet Metal Manual."
 - 3. Hanger Style: <Insert description>.
 - 4. Fabricate from the following materials:
 - a. Aluminum: [0.024 inch] <Insert dimension> thick.
- C. Parapet Scuppers: Fabricate scuppers to dimensions required, with closure flange trim to exterior, 4-inch- wide wall flanges to interior, and base extending 4 inches beyond cant or tapered strip into field of roof.[Fasten gravel guard angles to base of scupper.] Fabricate from the following materials:
 - 1. Aluminum: [0.032 inch] <Insert dimension> thick.
- D. Conductor Heads: Fabricate conductor heads with flanged back and stiffened top edge and of dimensions and shape required, complete with outlet tubes[, exterior flange trim,] [and] [built-in overflows]. Fabricate from the following materials:
 - 1. Aluminum: [0.032 inch] <Insert dimension> thick.
- E. Splash Pans: Fabricate to dimensions and shape required and from the following materials:
 - 1. Aluminum: [0.040 inch] <Insert dimension> thick.

2.7 LOW-SLOPE ROOF SHEET METAL FABRICATIONS

- A. Roof Edge Flashing (Gravel Stop)[and Fascia Cap]: Fabricate in minimum 96-inch- long, but not exceeding 12-foot- long sections. Furnish with 6-inch- wide, joint cover plates.[Shop fabricate interior and exterior corners.]
 - 1. Joint Style: Butted with expansion space and 6-inch- wide, concealed backup plate.
 - 2. Fabricate with scuppers spaced [10 feet] <Insert dimension> apart, to dimensions required with 4-inch- wide flanges and base extending 4 inches beyond cant or tapered strip into field of roof. Fasten gravel guard angles to base of scupper.
 - 3. Fabricate from the Following Materials:
 - a. Aluminum: [0.050 inch] <Insert dimension> thick.
- B. Copings: Fabricate in minimum 96-inch- long, but not exceeding 12-foot- long, sections. Fabricate joint plates of same thickness as copings. Furnish with continuous cleats to support edge of external leg and[drill elongated holes for fasteners on] interior leg. Miter corners, [fasten and seal] [solder or weld] watertight.[Shop fabricate interior and exterior corners.]
 - 1. Coping Profile: [Fig 3-4A] [Fig 3-4B] [Fig 3-4C] [Fig 3-4D] [Fig 3-4E] [Fig 3-4F] [Fig 3-4G] according to SMACNA's "Architectural Sheet Metal Manual."
 - 2. Joint Style: Butted with expansion space and 6-inch- wide, concealed backup plate.
 - 3. Fabricate from the Following Materials:
 - a. Aluminum: [0.050 inch] <Insert dimension> thick.
- C. Base Flashing: [Shop fabricate interior and exterior corners.]Fabricate from the following materials:
 - 1. Aluminum: [0.040 inch] <Insert dimension> thick.

- D. Counterflashing: [Shop fabricate interior and exterior corners.] Fabricate from the following materials:
 - 1. Aluminum: [0.032 inch] <Insert dimension> thick.
- E. Flashing Receivers: Fabricate from the following materials:
 - 1. Aluminum: [0.032 inch] <Insert dimension> thick.
- F. Roof-Penetration Flashing: Fabricate from the following materials:
 - 1. Aluminum-Zinc Alloy-Coated Steel: [0.028 inch] <Insert dimension> thick.
- G. Roof-Drain Flashing: Fabricate from the following materials:
 - 1. Zinc-Tin Alloy-Coated Stainless Steel: [0.015 inch] <Insert dimension> thick.

2.8 WALL SHEET METAL FABRICATIONS

- A. Through-Wall Flashing: Fabricate continuous flashings in minimum 96-inch- long, but not exceeding 12-foot- long, sections, under copings, and at shelf angles. Fabricate discontinuous lintel, sill, and similar flashings to extend 6 inches beyond each side of wall openings; and form with 2-inch- high, end dams. Fabricate from the following materials:
 - 1. Stainless Steel: [0.016 inch] <Insert dimension> thick.
- B. Opening Flashings in Frame Construction: Fabricate head, sill,[jamb,] and similar flashings to extend [4 inches] <Insert dimension> beyond wall openings. Form head and sill flashing with 2-inch- high, end dams. Fabricate from the following materials:
 - 1. Stainless Steel: [0.016 inch] <Insert dimension> thick.

2.9 MISCELLANEOUS SHEET METAL FABRICATIONS

- A. Equipment Support Flashing: Fabricate from the following materials:
 - 1. Stainless Steel: [0.019 inch] <Insert dimension> thick.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, substrate, and other conditions affecting performance of the Work.
 - 1. Verify compliance with requirements for installation tolerances of substrates.
 - 2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
 - 3. Verify that air- or water-resistant barriers have been installed over sheathing or backing substrate to prevent air infiltration or water penetration.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 UNDERLAYMENT INSTALLATION

- A. Felt Underlayment: Install felt underlayment, wrinkle free, using adhesive to minimize use of mechanical fasteners under sheet metal flashing and trim. Apply in shingle fashion to shed water, with lapped joints of not less than 2 inches.
- B. Synthetic Underlayment: Install synthetic underlayment, wrinkle free, according to manufacturers' written instructions, and using adhesive where possible to minimize use of mechanical fasteners under sheet metal.

- C. Self-Adhering Sheet Underlayment: Install self-adhering sheet underlayment, wrinkle free. Prime substrate if recommended by underlayment manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation; use primer for installing underlayment at low temperatures. Apply in shingle fashion to shed water, with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps and edges with roller. Cover underlayment within 14 days.
- D. Apply slip sheet, wrinkle free, [over underlayment] [directly on substrate] <Insert requirement> before installing sheet metal flashing and trim.

3.3 INSTALLATION, GENERAL

- A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement. Use fasteners[, solder], protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.
 - 1. Install sheet metal flashing and trim true to line, levels, and slopes. Provide uniform, neat seams with minimum exposure of solder, welds, and sealant.
 - 2. Install sheet metal flashing and trim to fit substrates and to result in watertight performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
 - 3. Space cleats not more than 12 inches apart. Attach each cleat with at least two fasteners. Bend tabs over fasteners.
 - 4. Install exposed sheet metal flashing and trim with limited oil canning, and free of buckling and tool marks.
 - 5. Torch cutting of sheet metal flashing and trim is not permitted.
 - 6. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Where dissimilar metals contact each other, or where metal contacts pressure-treated wood or other corrosive substrates, protect against galvanic action or corrosion by painting contact surfaces with bituminous coating or by other permanent separation as recommended by sheet metal manufacturer or cited sheet metal standard.
 - 1. Coat concealed side of [uncoated-aluminum] [and] [stainless-steel] sheet metal flashing and trim with bituminous coating where flashing and trim contact wood, ferrous metal, or cementitious construction.
 - 2. Underlayment: Where installing sheet metal flashing and trim directly on cementitious or wood substrates, install underlayment and cover with slip sheet.
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at maximum of [10 feet] <Insert dimension> with no joints within 24 inches of corner or intersection.
 - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with sealant concealed within joints.
 - 2. Use lapped expansion joints only where indicated on Drawings.
- D. Fasteners: Use fastener sizes that penetrate [wood blocking or sheathing not less than 1-1/4 inches for nails and not less than 3/4 inch for wood screws] [substrate not less than recommended by fastener manufacturer to achieve maximum pull-out resistance] <Insert size requirement>.
- E. Conceal fasteners and expansion provisions where possible in exposed work and locate to minimize possibility of leakage. Cover and seal fasteners and anchors as required for a tight installation.
- F. Seal joints as required for watertight construction.

1. Use sealant-filled joints unless otherwise indicated. Embed hooked flanges of joint members not less than 1 inch into sealant. Form joints to completely conceal sealant. When ambient temperature at time of installation is between 40 and 70 deg F, set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures. Do not install sealant-type joints at temperatures below 40 deg F.
 2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."
- G. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets with solder to width of 1-1/2 inches ; however, reduce pre-tinning where pre-tinned surface would show in completed Work.
1. Do not solder [metallic-coated steel] [and] [aluminum] sheet.
 2. Do not pre-tin [zinc-tin alloy-coated stainless steel] [and] [zinc-tin alloy-coated copper].
 3. Do not use torches for soldering.
 4. Heat surfaces to receive solder, and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.
 5. Stainless-Steel Soldering: Tin edges of uncoated sheets, using solder for stainless steel and acid flux. Promptly remove acid flux residue from metal after tinning and soldering. Comply with solder manufacturer's recommended methods for cleaning and neutralization.
- H. Rivets: Rivet joints in [uncoated aluminum] [zinc] where necessary for strength.

3.4 ROOF-DRAINAGE SYSTEM INSTALLATION

- A. General: Install sheet metal roof-drainage items to produce complete roof-drainage system according to cited sheet metal standard unless otherwise indicated. Coordinate installation of roof perimeter flashing with installation of roof-drainage system.
- B. Hanging Gutters: Join sections with [riveted and soldered joints] [or] [joints sealed with sealant]. Provide for thermal expansion. Attach gutters at eave or fascia to firmly anchor them in position. Provide end closures and seal watertight with sealant. Slope to downspouts.
1. Fasten gutter spacers to front and back of gutter.
 2. Anchor and loosely lock back edge of gutter to continuous [cleat] [eave or apron flashing].
 3. Anchor back of gutter that extends onto roof deck with cleats spaced not more than [24 inches] <Insert dimension> apart.
 4. Anchor gutter with [gutter brackets] [straps] [twisted straps] spaced not more than [24 inches] [30 inches] [36 inches] <Insert dimension> apart to roof deck, unless otherwise indicated, and loosely lock to front gutter bead.
 5. Anchor gutter with spikes and ferrules spaced not more than [24 inches] [30 inches] <Insert dimension> apart.
 6. Install gutter with expansion joints at locations indicated, but not exceeding, [50 feet] <Insert dimension> apart. Install expansion-joint caps.
 7. Install continuous gutter screens on gutters with noncorrosive fasteners, [removable] [hinged to swing open] for cleaning gutters.
- C. Downspouts: Join sections with 1-1/2-inch telescoping joints.
1. Provide hangers with fasteners designed to hold downspouts securely to walls. Locate hangers at top and bottom and at approximately 60 inches o.c.
 2. Provide elbows at base of downspout to direct water away from building.
 3. Connect downspouts to underground drainage system.
- D. Splash Pans: Install where downspouts discharge on [low-slope roofs] <Insert surface>. Set in [asphalt roofing cement] [or] [elastomeric sealant] compatible with the substrate.

- E. Parapet Scuppers: Continuously support scupper, set to correct elevation, and seal flanges to interior wall face, over cants or tapered edge strips, and under roofing membrane.
 - 1. Anchor scupper closure trim flange to exterior wall and [solder] [or] [seal with elastomeric sealant] to scupper.
 - 2. Loosely lock front edge of scupper with conductor head.
 - 3. [Solder] [or] [seal with elastomeric sealant] exterior wall scupper flanges into back of conductor head.
- F. Conductor Heads: Anchor securely to wall, with elevation of conductor head rim at minimum of 1 inch below [scupper] [or] [gutter] discharge.

3.5 ROOF FLASHING INSTALLATION

- A. General: Install sheet metal flashing and trim to comply with performance requirements[, sheet metal manufacturer's written installation instructions,] and cited sheet metal standard. Provide concealed fasteners where possible, and set units true to line, levels, and slopes. Install work with laps, joints, and seams that are permanently watertight and weather resistant.
- B. Roof Edge Flashing: Anchor to resist uplift and outward forces according to recommendations in cited sheet metal standard unless otherwise indicated. Interlock bottom edge of roof edge flashing with continuous cleat anchored to substrate at [staggered 3-inch] <Insert spacing> centers.
- C. Roof Edge Flashing: Anchor to resist uplift and outward forces according to recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for FM Approvals' listing for required windstorm classification.
- D. Copings: Anchor to resist uplift and outward forces according to recommendations in cited sheet metal standard unless otherwise indicated.
 - 1. Interlock exterior bottom edge of coping with continuous cleat anchored to substrate at [24-inch] [16-inch] <Insert dimension> centers.
 - 2. Anchor interior leg of coping with washers and screw fasteners through slotted holes at [24-inch] <Insert dimension> centers.
- E. Copings: Anchor to resist uplift and outward forces according to recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for specified FM Approvals' listing for required windstorm classification.
- F. Pipe or Post Counterflashing: Install counterflashing umbrella with close-fitting collar with top edge flared for elastomeric sealant, extending minimum of 4 inches over base flashing. Install stainless-steel draw band and tighten.
- G. Counterflashing: Coordinate installation of counterflashing with installation of base flashing. Insert counterflashing in reglets or receivers and fit tightly to base flashing. Extend counterflashing 4 inches over base flashing. Lap counterflashing joints minimum of 4 inches . Secure in waterproof manner by means of [snap-in installation and sealant or lead wedges and sealant] [interlocking folded seam or blind rivets and sealant] [anchor and washer at 36-inch centers] <Insert requirement> unless otherwise indicated.
- H. Roof-Penetration Flashing: Coordinate installation of roof-penetration flashing with installation of roofing and other items penetrating roof. Seal with [elastomeric] [butyl] sealant and clamp flashing to pipes that penetrate roof.

3.6 WALL FLASHING INSTALLATION

- A. General: Install sheet metal wall flashing to intercept and exclude penetrating moisture according to cited sheet metal standard unless otherwise indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.

- B. Through-Wall Flashing: Installation of through-wall flashing is specified in [Section 042000 "Unit Masonry."] [Section 044200 "Exterior Stone Cladding."] [Section <Insert Section number> "<Insert Section title>."]
- C. Reglets: Installation of reglets is specified in [Section 033000 "Cast-in-Place Concrete."] [Section 042000 "Unit Masonry."] [Section <Insert Section number> "<Insert Section title>."]
- D. Opening Flashings in Frame Construction: Install continuous head, sill,[jamb,] and similar flashings to extend [4 inches] <Insert dimension> beyond wall openings.

3.7 MISCELLANEOUS FLASHING INSTALLATION

- A. Equipment Support Flashing: Coordinate installation of equipment support flashing with installation of roofing and equipment. Weld or seal flashing with elastomeric sealant to equipment support member.

3.8 ERECTION TOLERANCES

- A. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 feet on slope and location lines indicated on Drawings and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.
- B. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerances specified in MCA's "Guide Specification for Residential Metal Roofing."

3.9 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean and neutralize flux materials. Clean off excess solder.
- C. Clean off excess sealants.
- D. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions. On completion of sheet metal flashing and trim installation, remove unused materials and clean finished surfaces as recommended by sheet metal flashing and trim manufacturer. Maintain sheet metal flashing and trim in clean condition during construction.
- E. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 076200

SECTION 077100
ROOF SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Copings.
 - 2. Roof-edge specialties.
 - 3. Roof-edge drainage systems.
 - 4. Reglets and counterflashings.
- B. Preinstallation Conference: Conduct conference at [Project site] <Insert location>.
 - 1. Meet with Owner, Architect, Owner's insurer if applicable, roofing-system testing and inspecting agency representative, roofing Installer, roofing-system manufacturer's representative, Installer, structural-support Installer, and installers whose work interfaces with or affects roof specialties, including installers of roofing materials and accessories.
 - 2. Examine substrate conditions for compliance with requirements, including flatness and attachment to structural members.
 - 3. Review special roof details, roof drainage, and condition of other construction that will affect roof specialties.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: For roof specialties.
 - 1. Include plans, elevations, expansion-joint locations, keyed details, and attachments to other work. Distinguish between plant- and field-assembled work.
 - 2. Include details for expansion and contraction; locations of expansion joints, including direction of expansion and contraction.
 - 3. Indicate profile and pattern of seams and layout of fasteners, cleats, clips, and other attachments.
 - 4. Detail termination points and assemblies, including fixed points.
 - 5. Include details of special conditions.
- C. Samples: For each type of roof specialty and for each color and texture specified.
- D. Samples for Initial Selection: For each type of roof specialty indicated with factory-applied color finishes.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer.
- B. Product Certificates: For each type of roof specialty.

- C. Product Test Reports: For [copings] [and] [roof-edge flashings], for tests performed by a qualified testing agency.
- D. Sample Warranty: For manufacturer's special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For roofing specialties to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer offering products meeting requirements that are [FM Approvals listed for specified class] [and] [SPRI ES-1 tested to specified design pressure].
- B. Source Limitations: Obtain roof specialties approved by manufacturer providing roofing-system warranty specified in Section <Insert Section number and title>.
- C. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and set quality standards for fabrication and installation.
 - 1. Build mockup of typical roof edge as shown on Drawings.
 - 2. Build mockup of typical roof edge as part of Integrated Exterior Mockup specified in Section 014000 "Quality Requirements"
 - 3. Build mockup of typical roof edge, including [fascia] [gutter] [and] [downspout] <Insert item>, approximately [10 feet] <Insert dimension> long, including supporting construction, seams, attachments,[underlayment,] and accessories.
 - 4. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 5. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Do not store roof specialties in contact with other materials that might cause staining, denting, or other surface damage. Store roof specialties away from uncured concrete and masonry.
- B. Protect strippable protective covering on roof specialties from exposure to sunlight and high humidity, except to extent necessary for the period of roof-specialty installation.

1.8 FIELD CONDITIONS

- A. Field Measurements: Verify profiles and tolerances of roof-specialty substrates by field measurements before fabrication, and indicate measurements on Shop Drawings.
- B. Coordination: Coordinate roof specialties with flashing, trim, and construction of parapets, roof deck, roof and wall panels, and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.9 WARRANTY

- A. Roofing-System Warranty: Roof specialties are included in warranty provisions in Section <Insert Section number> "<Insert roof Section title>".
- B. Special Warranty on Painted Finishes: Manufacturer agrees to repair finish or replace roof specialties that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Fluoropolymer Finish: Deterioration includes, but is not limited to, the following:

- a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
2. Finish Warranty Period: [20] [10] <Insert number> years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General Performance: Roof specialties shall withstand exposure to weather and resist thermally induced movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, installation, or other defects in construction.
- B. Recycled Content: Postconsumer recycled content plus one-half of preconsumer recycled content not less than <Insert value> percent.
- C. FM Approvals' Listing: Manufacture and install [copings] [roof-edge specialties] that are listed in FM Approvals' "RoofNav" and approved for windstorm classification, [Class 1-60] [Class 1-75] [Class 1-90] [Class 1-105] [Class 1-120] <Insert class>. Identify materials with FM Approvals' markings.
- D. SPRI Wind Design Standard: Manufacture and install [copings] [roof-edge specialties] tested according to SPRI ES-1 and capable of resisting the following design pressures:
 1. Design Pressure: [As indicated on Drawings] <Insert design pressure>.
- E. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Provide clips that resist rotation and avoid shear stress as a result of thermal movements. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 1. Temperature Change (Range): [120 deg F, ambient; 180 deg F] <Insert temperature range>, material surfaces.

2.2 COPINGS

- A. Metal Copings: Manufactured coping system consisting of metal coping cap in section lengths not exceeding [12 feet] <Insert dimension>, concealed anchorage; with corner units, end cap units, and concealed splice plates with finish matching coping caps.
 1. Manufacturers: Subject to compliance with requirements, [provide products by the following] [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 2. Formed Aluminum Sheet Coping Caps: Aluminum sheet, 0.050 inch thick.
 - a. Surface: Smooth, flat finish.
 - b. Finish: Two-coat fluoropolymer.
 - c. Color: [Light bronze] [Medium bronze] [Dark bronze] [Black] [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range] <Insert color>.
 3. Corners: Factory mitered and [soldered] [continuously welded] [mechanically clinched and sealed watertight].
 4. Special Fabrications: [Radiussed sections] [Arched sections] [Bullnose-face leg] [Two-way sloped coping cap] <Insert description>.
 5. Coping-Cap Attachment Method: [Snap-on] [or] [face leg hooked to continuous cleat with back leg fastener exposed], fabricated from coping-cap material.
 - a. Face-Leg Cleats: Concealed, continuous [galvanized-steel sheet] [stainless steel].

2.3 ROOF-EDGE SPECIALTIES

- A. One-Piece Gravel Stops: Manufactured, one-piece, metal gravel stop in section lengths not exceeding [12 feet] <Insert dimension>, with a horizontal flange and vertical leg[, drain-through] fascia[terminating in a drip edge], and concealed splice plates of same material, finish, and shape as gravel stop. Provide matching corner units.
1. Manufacturers: Subject to compliance with requirements, [provide products by the following] [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 2. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:
 - a. Castle Metal Products.
 - b. Hickman Company, W. P.
 - c. Metal-Era, Inc.
 - d. Petersen Aluminum Corporation.
 3. Formed Aluminum Sheet Gravel Stops: Aluminum sheet, 0.050 inch thick.
 - a. Surface: Smooth, flat finish.
 - b. Finish: Two-coat fluoropolymer.
 - c. Color: [Light bronze] [Medium bronze] [Dark bronze] [Black] [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range] <Insert color>.
 4. Corners: Factory mitered and [soldered] [continuously welded] [mechanically clinched and sealed watertight].
 5. Accessories: [Fascia extenders with continuous hold-down cleats] [Wall cap] [Soffit trim] <Insert description>.

2.4 ROOF-EDGE DRAINAGE SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, [provide products by the following] [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:
1. Castle Metal Products.
 2. Hickman Company, W. P.
 3. Metal-Era, Inc.
- C. Gutters: Manufactured in uniform section lengths not exceeding [12 feet] <Insert dimension>, with matching corner units, ends, outlet tubes, and other accessories. Elevate back edge at least 1 inch above front edge. Furnish flat-stock gutter straps, gutter brackets, expansion joints, and expansion-joint covers fabricated from same metal as gutters.
1. Aluminum Sheet: 0.050 inch thick.
 2. Gutter Profile: Style A according to SMACNA's "Architectural Sheet Metal Manual."
 3. Corners: Factory mitered and [soldered] [continuously welded] [mechanically clinched and sealed watertight].
 4. Gutter Supports: [Gutter brackets] [Straps] [Spikes and ferrules] [Manufacturer's standard supports as selected by Architect] <Insert description> with finish matching the gutters.
 5. Special Fabrications: [Radiussed sections] <Insert description>.
 6. Gutter Accessories: Wire ball downspout strainer Flat ends.
- D. Downspouts: Plain rectangular complete with [machine-crimped] [mitered] [smooth-curve] elbows, manufactured from the following exposed metal. Furnish with metal hangers, from same material as downspouts, and anchors.

1. Formed Aluminum: 0.050 inch thick.
- E. Parapet Scuppers: Manufactured with closure flange trim to exterior, 4-inch- wide wall flanges to interior, and base extending 4 inches beyond cant or tapered strip into field of roof.[Fasten gravel guard angles to base of scuppers.]
 1. Formed Aluminum: 0.032 inch thick.
- F. Conductor Heads: Manufactured conductor heads, each with flanged back and stiffened top edge, and of dimensions and shape indicated, complete with outlet tube that nests into upper end of downspout[, exterior flange trim,] [and] [built-in overflow].
 1. Formed Aluminum: 0.032 inch thick.
- G. Splash Pans: Fabricate from the following exposed metal:
 1. Formed Aluminum: 0.040 inch thick.
- H. Aluminum Finish: Two-coat fluoropolymer.
 1. Color: [Light bronze] [Medium bronze] [Dark bronze] [Black] [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range] <Insert color>.

2.5 REGLETS AND COUNTERFLASHINGS

- A. Manufacturers: Subject to compliance with requirements, [provide products by the following] [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:
 1. Castle Metal Products.
 2. Fry Reglet Corporation.
 3. Hickman Company, W. P.
 4. Metal-Era, Inc.
- C. Reglets: Manufactured units formed to provide secure interlocking of separate reglet and counterflashing pieces, from the following exposed metal:
 1. Formed Aluminum: 0.024 inch thick.
 2. Corners: Factory mitered and [soldered] [continuously welded] [mechanically clinched and sealed watertight].
 3. Surface-Mounted Type: Provide reglets with slotted holes for fastening to substrate, with neoprene or other suitable weatherproofing washers, and with channel for sealant at top edge.
 4. Concrete Type, Embedded: Provide temporary closure tape to keep reglet free of concrete materials, special fasteners for attaching reglet to concrete forms, and guides to ensure alignment of reglet section ends.
 5. Masonry Type, Embedded: Provide reglets with offset top flange for embedment in masonry mortar joint.
 6. Multiuse Type, Embedded: For multiuse embedment in [cast-in-place concrete] [masonry mortar joints].
- D. Counterflashings: Manufactured units of heights to overlap top edges of base flashings by 4 inches and in lengths not exceeding [12 feet] <Insert dimension> designed to snap into [reglets] [or] [through-wall-flashing receiver] and compress against base flashings with joints lapped, from the following exposed metal:
 1. Formed Aluminum: 0.032 inch thick.

- E. Accessories:
 - 1. Flexible-Flashing Retainer: Provide resilient plastic or rubber accessory to secure flexible flashing in reglet where clearance does not permit use of standard metal counterflashing or where reglet is provided separate from metal counterflashing.
 - 2. Counterflashing Wind-Restraint Clips: Provide clips to be installed before counterflashing to prevent wind uplift of counterflashing lower edge.
- F. Aluminum Finish: Two-coat fluoropolymer.
 - 1. Color: [Light bronze] [Medium bronze] [Dark bronze] [Black] [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range] <Insert color>.

2.6 MATERIALS

- A. Aluminum Sheet: ASTM B 209 , alloy as standard with manufacturer for finish required, with temper to suit forming operations and performance required.

2.7 UNDERLAYMENT MATERIALS

- A. Self-Adhering, High-Temperature Sheet: Minimum 30 to 40 mils thick, consisting of slip-resisting polyethylene-film top surface laminated to layer of butyl or SBS-modified asphalt adhesive, with release-paper backing; cold applied. Provide primer when recommended by underlayment manufacturer.
 - 1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Carlisle Coatings & Waterproofing Inc; CCW WIP 300HT.
 - b. Grace Construction Products; W.R. Grace & Co. -- Conn.; [Grace Ice and Water Shield HT][Ultra].
 - c. Owens Corning; WeatherLock Metal High Temperature Underlayment.
 - 2. Thermal Stability: ASTM D 1970/D 1970M; stable after testing at 240 deg F.
 - 3. Low-Temperature Flexibility: ASTM D 1970/D 1970M; passes after testing at minus 20 deg F.
- B. Felt: ASTM D 226/D 226M, Type II (No. 30), asphalt-saturated organic felt, nonperforated.
- C. Slip Sheet: Rosin-sized building paper, 3-lb/100 sq. ft. minimum.

2.8 MISCELLANEOUS MATERIALS

- A. Fasteners: Manufacturer's recommended fasteners, suitable for application and designed to meet performance requirements. Furnish the following unless otherwise indicated:
 - 1. Fasteners for Aluminum: Aluminum or Series 300 stainless steel.
- B. Elastomeric Sealant: ASTM C 920, elastomeric [polyurethane] [silicone] polymer sealant of type, grade, class, and use classifications required by roofing-specialty manufacturer for each application.
- C. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type joints with limited movement.
- D. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D 1187/D 1187M.

2.9 FINISHES

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

- B. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- D. Coil-Coated Aluminum Sheet Finishes:
 - 1. High-Performance Organic Finish: Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - a. Two-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
- E. Aluminum Extrusion Finishes:
 - 1. High-Performance Organic Finish: Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - a. Two-Coat Fluoropolymer: AAMA [2604] [2605]. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of the Work.
- B. Examine walls, roof edges, and parapets for suitable conditions for roof specialties.
- C. Verify that substrate is sound, dry, smooth, clean, sloped for drainage where applicable, and securely anchored.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 UNDERLAYMENT INSTALLATION

- A. Self-Adhering Sheet Underlayment: Apply primer if required by manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation. Apply wrinkle free, in shingle fashion to shed water, and with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps with roller. Cover underlayment within 14 days.
 - 1. Apply continuously under [copings] [roof-edge specialties] [and] [reglets and counterflashings].
 - 2. Coordinate application of self-adhering sheet underlayment under roof specialties with requirements for continuity with adjacent air barrier materials.
- B. Felt Underlayment: Install with adhesive for temporary anchorage to minimize use of mechanical fasteners under roof specialties. Apply in shingle fashion to shed water, with lapped joints of not less than 2 inches.
- C. Slip Sheet: Install with tape or adhesive for temporary anchorage to minimize use of mechanical fasteners under roof specialties. Apply in shingle fashion to shed water, with lapped joints of not less than 2 inches.

3.3 INSTALLATION, GENERAL

- A. General: Install roof specialties according to manufacturer's written instructions. Anchor roof specialties securely in place, with provisions for thermal and structural movement. Use fasteners, solder, protective coatings, separators, underlayments, sealants, and other miscellaneous items as required to complete roof-specialty systems.
 - 1. Install roof specialties level, plumb, true to line and elevation; with limited oil-canning and without warping, jogs in alignment, buckling, or tool marks.
 - 2. Provide uniform, neat seams with minimum exposure of solder and sealant.
 - 3. Install roof specialties to fit substrates and to result in weathertight performance. Verify shapes and dimensions of surfaces to be covered before manufacture.
 - 4. Torch cutting of roof specialties is not permitted.
 - 5. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Protect metals against galvanic action by separating dissimilar metals from contact with each other or with corrosive substrates by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.
 - 1. Coat concealed side of [uncoated aluminum] [and] [stainless-steel] roof specialties with bituminous coating where in contact with wood, ferrous metal, or cementitious construction.
 - 2. Bed flanges in thick coat of asphalt roofing cement where required by manufacturers of roof specialties for waterproof performance.
- C. Expansion Provisions: Allow for thermal expansion of exposed roof specialties.
 - 1. Space movement joints at a maximum of [12 feet] <Insert dimension> with no joints within [18 inches] <Insert dimension> of corners or intersections unless otherwise indicated on Drawings.
 - 2. When ambient temperature at time of installation is between 40 and 70 deg F, set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures.
- D. Fastener Sizes: Use fasteners of sizes that penetrate [wood blocking or sheathing not less than 1-1/4 inches for nails and not less than 3/4 inch for wood screws] [substrate not less than recommended by fastener manufacturer to achieve maximum pull-out resistance] <Insert size requirement>.
- E. Seal concealed joints with butyl sealant as required by roofing-specialty manufacturer.
- F. Seal joints as required for weathertight construction. Place sealant to be completely concealed in joint. Do not install sealants at temperatures below 40 deg F.
- G. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets to be soldered to a width of 1-1/2 inches ; however, reduce pre-tinning where pre-tinned surface would show in completed Work. Tin edges of uncoated copper sheets using solder for copper. Do not use torches for soldering. Heat surfaces to receive solder and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.

3.4 COPING INSTALLATION

- A. Install cleats, anchor plates, and other anchoring and attachment accessories and devices with concealed fasteners.
- B. Anchor copings with manufacturer's required devices, fasteners, and fastener spacing to meet performance requirements.
 - 1. Interlock face and back leg drip edges of snap-on coping cap into cleated anchor plates anchored to substrate at [30-inch centers] [40-inch centers] [manufacturer's required spacing that meets performance requirements] <Insert spacing>.

2. Interlock face-leg drip edge into continuous cleat anchored to substrate at [24-inch centers] [16-inch centers] [manufacturer's required spacing that meets performance requirements] <Insert spacing>. Anchor back leg of coping with screw fasteners and elastomeric washers at [24-inch centers] [16-inch centers] [manufacturer's required spacing that meets performance requirements] <Insert spacing>.

3.5 ROOF-EDGE SPECIALITIES INSTALLATION

- A. Install cleats, cants, and other anchoring and attachment accessories and devices with concealed fasteners.
- B. Anchor roof edgings with manufacturer's required devices, fasteners, and fastener spacing to meet performance requirements.

3.6 ROOF-EDGE DRAINAGE-SYSTEM INSTALLATION

- A. General: Install components to produce a complete roof-edge drainage system according to manufacturer's written instructions. Coordinate installation of roof perimeter flashing with installation of roof-edge drainage system.
- B. Gutters: Join and seal gutter lengths. Allow for thermal expansion. Attach gutters to firmly anchored gutter supports spaced not more than [12 inches] [24 inches] [30 inches] <Insert dimension> apart. Attach ends with rivets and [seal with sealant] [solder] to make watertight. Slope to downspouts.
 1. Install gutter with expansion joints at locations indicated but not exceeding [50 feet] <Insert dimension> apart. Install expansion-joint caps.
 2. Install continuous leaf guards on gutters with noncorrosive fasteners, [removable] [hinged to swing open] for cleaning gutters.
- C. Downspouts: Join sections with manufacturer's standard telescoping joints. Provide hangers with fasteners designed to hold downspouts securely to walls and 1 inch away from walls; locate fasteners at top and bottom and at approximately [60 inches] <Insert dimension> o.c.
 1. Provide elbows at base of downspouts at grade to direct water away from building.
 2. Connect downspouts to underground drainage system indicated.
- D. Splash Pans: Install where downspouts discharge on [low-slope roofs] <Insert surface>. Set in [asphalt roofing cement] [elastomeric sealant].
- E. Parapet Scuppers: Install scuppers through parapet where indicated. Continuously support scupper, set to correct elevation, and seal flanges to interior wall face, over cants or tapered edge strips, and under roofing membrane.
 1. Anchor scupper closure trim flange to exterior wall and seal or solder to scupper.
 2. Loosely lock front edge of scupper with conductor head.
 3. Seal or solder exterior wall scupper flanges into back of conductor head.
- F. Conductor Heads: Anchor securely to wall with elevation of conductor top edge 1 inch below [scupper] [gutter] discharge.

3.7 REGLET AND COUNTERFLASHING INSTALLATION

- A. General: Coordinate installation of reglets and counterflashings with installation of base flashings.
- B. Embedded Reglets: See [Section 033000 "Cast-in-Place Concrete"] [and] [Section 042000 "Unit Masonry"] for installation of reglets.

- C. Surface-Mounted Reglets: Install reglets to receive flashings where flashing without embedded reglets is indicated on Drawings. Install at height so that inserted counterflashings overlap 4 inches over top edge of base flashings.
- D. Counterflashings: Insert counterflashings into reglets or other indicated receivers; ensure that counterflashings overlap 4 inches over top edge of base flashings. Lap counterflashing joints a minimum of 4 inches and bed with butyl sealant. Fit counterflashings tightly to base flashings.

3.8 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean and neutralize flux materials. Clean off excess solder and sealants.
- C. Remove temporary protective coverings and strippable films as roof specialties are installed. On completion of installation, clean finished surfaces, including removing unused fasteners, metal filings, pop rivet stems, and pieces of flashing. Maintain roof specialties in a clean condition during construction.
- D. Replace roof specialties that have been damaged or that cannot be successfully repaired by finish touchup or similar minor repair procedures.

END OF SECTION 077100

SECTION 077129**MANUFACTURED ROOF EXPANSION JOINTS****PART 1 - GENERAL****1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Flanged bellows-type roof expansion joints.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at [Project site] <Insert location>.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For roof expansion joints.
 - 1. Include plans, elevations, sections, and attachment details.
 - 2. Include details of splices, intersections, transitions, fittings, method of field assembly, and location and size of each field splice.
 - 3. Provide isometric drawings of intersections, terminations, changes in joint direction or planes, and transition to other expansion joint systems depicting how components interconnect with each other and adjacent construction to allow movement and achieve waterproof continuity.
- C. Samples: For each exposed product and for each color specified, 6 inches in size.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each fire-barrier provided as part of a roof-expansion-joint assembly, for tests performed by a qualified testing agency.
- B. Sample Warranties: For special warranties.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Installer of roofing membrane.

1.7 WARRANTY

- A. Special Warranty: Manufacturer and Installer agree to repair or replace roof expansion joints and components that leak, deteriorate beyond normal weathering, or otherwise fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: [Two] <Insert number> years from date of Substantial Completion.
- B. Special Warranty on Painted Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace roof expansion joints that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Fluoropolymer Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than five Hunter units when tested according to ASTM D 2244.

- b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
- c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
- 2. Warranty Period: [10] [20] <Insert number> years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint seals, failure of connections, and other detrimental effects.
- B. Fire-Resistance Rating: Comply with ASTM E 1966 or UL 2079; testing by a qualified testing agency to resist the spread of fire and to accommodate building thermal[and seismic] movements without impairing its ability to resist the passage of fire and hot gases. Identify products with appropriate markings of applicable testing agency.
 - 1. Rating: Not less than [1-hour] [2-hour] [fire-resistance rating of the roof assembly] <Insert rating>.
 - 2. Indicate design designations from UL's "Fire Resistance Directory" or from the listings of another qualified testing agency.

2.2 FLANGED BELLOWS-TYPE ROOF EXPANSION JOINTS <Insert drawing designation>

- A. Flanged Bellows-Type Roof Expansion Joint: Factory-fabricated, continuous, waterproof, joint cover consisting of exposed membrane bellows laminated to flexible, closed-cell support foam, and secured along each edge to 3- to 4-inch- wide metal flange.
 - 1. Manufacturers: Subject to compliance with requirements, [provide products by the following] [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 - 2. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:
 - a. Balco, Inc.
 - b. C/S Group.
 - c. Johns Manville; a Berkshire Hathaway company.
 - d. MM Systems Corporation.
 - e. Watson Bowman Acme Corp.
 - 3. Source Limitations: Obtain flanged bellows-type roof expansion joints approved by roofing manufacturer and that are part of roofing membrane warranty.
 - 4. Joint Movement Capability: Plus and minus [25 percent of joint size] [50 percent of joint size] [As indicated on Drawings] <Insert dimension or percentage>.
 - 5. Bellows: EPDM flexible membrane, nominal [60 mils] <Insert thickness> thick.
 - 6. Flanges: Stainless steel, 0.019 inch thick.
 - 7. Configuration: [Flat to fit cants] [Angle formed to fit curbs] <Insert requirement> as indicated on Drawings.
 - 8. Corner, Intersection, and Transition Units: Provide factory-fabricated units for corner and joint intersections and horizontal and vertical transitions including those to other building expansion joints.
 - 9. Cover Membrane: EPDM flexible membrane, factory laminated to bellows and covering entire joint assembly and curbs.
 - a. Color: [Black] [White] <Insert color>.
 - 10. Accessories: Provide splicing units, adhesives, and other components as recommended by roof-expansion-joint manufacturer for complete installation.
 - 11. Secondary Seal: Continuous, waterproof membrane within joint and attached to substrate on sides of joint below the primary bellows assembly.

- a. Drain-Tube Assemblies: Equip secondary seal with drain tubes and seals to direct collected moisture [to drain] [to exterior-wall expansion joint cover] [as indicated on Drawings] <Insert requirement>.
 - b. Thermal Insulation: Fill space above secondary seal with [mineral-fiber blanket] [manufacturer's standard, factory-installed mineral-fiber] <Insert requirement> insulation; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively, per ASTM E 84.
12. Fire Barrier: Manufacturer's standard fire barrier for fire-resistance-rated expansion joint system.

B. Materials:

1. Stainless-Steel Sheet: ASTM A 240/A 240M or ASTM A 666, Type 304.
2. EPDM Membrane: ASTM D 4637/D 4637M, type standard with manufacturer for application.

2.3 MISCELLANEOUS MATERIALS

- A. Adhesives: As recommended by roof-expansion-joint manufacturer.
1. Adhesives shall have a VOC content of [70] <Insert value> g/L or less.
 2. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- B. Fasteners: Manufacturer's recommended fasteners, suitable for application and designed to withstand design loads.
1. Exposed Fasteners: Gasketed. Use screws with hex washer heads matching color of material being fastened.
- C. Mineral-Fiber Blanket: ASTM C 665.
- D. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D 1187.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joint openings, substrates, and expansion-control joint systems that interface with roof expansion joints, for suitable conditions where roof expansion joints will be installed.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Comply with manufacturer's written instructions for handling and installing roof expansion joints.
1. Anchor roof expansion joints securely in place, with provisions for required movement. Use fasteners, protective coatings, sealants, and miscellaneous items as required to complete roof expansion joints.
 2. Install roof expansion joints true to line and elevation; and without warping, jogs in alignment, buckling, or tool marks.
 3. Provide for linear thermal expansion of roof expansion joint materials.
 4. Provide uniform profile of roof expansion joint throughout its length; do not stretch or squeeze membranes.
 5. Provide uniform, neat seams.
 6. Install roof expansion joints to fit substrates and to result in watertight performance.

- B. Directional Changes: Install factory-fabricated units at directional changes to provide continuous, uninterrupted, and watertight joints.
- C. Transitions to Other Expansion-Control Joint Assemblies: Coordinate installation of roof expansion joints with other exterior expansion-control joint assemblies specified in Section 079513.16 "Exterior Expansion Joint Cover Assemblies" to result in watertight performance. [Install factory-fabricated units at transitions between roof expansion joints and exterior expansion-control joint systems.]
- D. Splices: Splice roof expansion joints to provide continuous, uninterrupted, and waterproof joints.
 - 1. Install waterproof splices and prefabricated end dams to prevent leakage of secondary-seal membrane.
- E. Metal Protection: Protect metals against galvanic action by separating dissimilar metals from contact with each other or with corrosive substrates by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.

END OF SECTION 077129

SECTION 077200
ROOF ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Roof curbs.
 - 2. Equipment supports.
 - 3. Roof hatches.

1.3 COORDINATION

- A. Coordinate layout and installation of roof accessories with [roofing membrane and base flashing and]interfacing and adjoining construction to provide a leakproof, weathertight, secure, and noncorrosive installation.
- B. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of roof accessory.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: For roof accessories.
 - 1. Include plans, elevations, keyed details, and attachments to other work. Indicate dimensions, loadings, and special conditions. Distinguish between plant- and field-assembled work.
- C. Samples: For each exposed product and for each color and texture specified, prepared on Samples of size to adequately show color.
- D. Delegated-Design Submittal: For roof curbs equipment supports indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail mounting, securing, and flashing of roof-mounted items to roof structure. Indicate coordinating requirements with roof membrane system.
 - 2. Wind-Restraint Details: Detail fabrication and attachment of wind restraints. Show anchorage details and indicate quantity, diameter, and depth of penetration of anchors.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Roof plans, drawn to scale, and coordinating penetrations and roof-mounted items. Show the following:
 - 1. Size and location of roof accessories specified in this Section.
 - 2. Method of attaching roof accessories to roof or building structure.
 - 3. Other roof-mounted items including mechanical and electrical equipment, ductwork, piping, and conduit.

4. Required clearances.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For roof accessories to include in operation and maintenance manuals.

1.7 WARRANTY

- A. Special Warranty on Painted Finishes: Manufacturer's standard form in which manufacturer agrees to repair finishes or replace roof accessories that show evidence of deterioration of factory-applied finishes within specified warranty period.
 1. Fluoropolymer Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 2. Finish Warranty Period: [20] [10] <Insert number> years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General Performance: Roof accessories shall withstand exposure to weather and resist thermally induced movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, installation, or other defects in construction.
- B. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design [roof curbs] [and] [equipment supports] to comply with wind performance requirements, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- C. Wind-Restraint Performance: [As indicated on Drawings] <Insert requirements>.

2.2 ROOF CURBS

- A. Roof Curbs: Internally reinforced roof-curb units capable of supporting superimposed live and dead loads, including equipment loads and other construction indicated on Drawings, bearing continuously on roof structure, and capable of meeting performance requirements; with welded or mechanically fastened and sealed corner joints, [straight sides,] [integral metal cant,] [stepped integral metal cant raised the thickness of roof insulation,] and integrally formed deck-mounting flange at perimeter bottom.
 1. Manufacturers: Subject to compliance with requirements, [provide products by the following] [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 2. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:
 - a. AES Industries, Inc.
 - b. Greenheck Fan Corporation.
 - c. LM Curbs.
 - d. Milcor; Commercial Products Group of Hart & Cooley, Inc.
 - e. Pate Company (The).
 - f. Thybar Corporation.
- B. Size: Coordinate dimensions with roughing-in information or Shop Drawings of equipment to be supported.

- C. Supported Load Capacity: <Insert load requirements>.
- D. Material: steel sheet, [0.052 inch] [0.064 inch] [0.079 inch] <Insert dimension> thick.
 - 1. Finish: Mill phosphatized.
- E. Construction:
 - 1. Curb Profile: [Manufacturer's standard] [Profile as indicated on Drawings] compatible with roofing system.
 - 2. On ribbed or fluted metal roofs, form deck-mounting flange at perimeter bottom to conform to roof profile.
 - 3. Fabricate curbs to minimum height of [12 inches] <Insert dimension> above roofing surface unless otherwise indicated.
 - 4. Top Surface: Level top of curb, with roof slope accommodated [by sloping deck-mounting flange] [or] [by use of leveler frame].
 - 5. Sloping Roofs: Where roof slope exceeds 1:48, fabricate curb with perimeter curb height tapered to accommodate roof slope so that top surface of perimeter curb is level. Equip unit with water diverter or cricket on side that obstructs water flow.
 - 6. Insulation: Factory insulated with [1-1/2-inch-] <Insert dimension> thick glass-fiber board insulation.
 - 7. Liner: Same material as curb, of manufacturer's standard thickness and finish.
 - 8. Nailer: Factory-installed wood nailer [along top flange of curb] [under top flange on side of curb], continuous around curb perimeter.
 - 9. Wind Restraint Straps and Base Flange Attachment: Provide wind restraint straps, welded strap connectors, and base flange attachment to roof structure at perimeter of curb, of size and spacing required to meet wind uplift requirements.
 - 10. Metal Counterflashing: Manufacturer's standard, removable, fabricated of same metal and finish as curb.

2.3 EQUIPMENT SUPPORTS

- A. Equipment Supports: [Internally reinforced perimeter] [Rail-type] metal equipment supports capable of supporting superimposed live and dead loads between structural supports, including equipment loads and other construction indicated on Drawings, spanning between structural supports; capable of meeting performance requirements; with welded[or mechanically fastened and sealed] corner joints,[integral metal cant,] [stepped integral metal cant raised the thickness of roof insulation,] and integrally formed structure-mounting flange at bottom.
 - 1. Manufacturers: Subject to compliance with requirements, [provide products by the following] [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 - 2. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:
 - a. AES Industries, Inc.
 - b. Greenheck Fan Corporation.
 - c. LM Curbs.
 - d. Milcor; Commercial Products Group of Hart & Cooley, Inc.
 - e. Pate Company (The).
 - f. Thybar Corporation.
- B. Size: Coordinate dimensions with roughing-in information or Shop Drawings of equipment to be supported.
- C. Supported Load Capacity: <Insert load requirements>.
- D. Material: Zinc-coated (galvanized) steel sheet, [0.052 inch] [0.064 inch] [0.079 inch] <Insert dimension> thick.

1. Finish: Mill phosphatized.
- E. Construction:
1. Curb Profile: [Manufacturer's standard] [Profile as indicated on Drawings] compatible with roofing system.
 2. Insulation: Factory insulated with [1-1/2-inch-] <Insert dimension> thick glass-fiber board insulation.
 3. Liner: Same material as equipment support, of manufacturer's standard thickness and finish.
 4. Nailer: Factory-installed continuous wood nailers [3-1/2 inches] [5-1/2 inches] <Insert dimension> wide [on top flange of equipment supports] [under top flange on side of curb], continuous around support perimeter.
 5. Wind Restraint Straps and Base Flange Attachment: Provide wind restraint straps, welded strap connectors, and base flange attachment to roof structure at perimeter of curb of size and spacing required to meet wind uplift requirements.
 6. Metal Counterflashing: Manufacturer's standard, removable, fabricated of same metal and finish as equipment support.
 7. On ribbed or fluted metal roofs, form deck-mounting flange at perimeter bottom to conform to roof profile.
 8. Fabricate equipment supports to minimum height of [12 inches] <Insert dimension> above roofing surface unless otherwise indicated.
 9. Sloping Roofs: Where roof slope exceeds 1:48, fabricate each support with height to accommodate roof slope so that tops of supports are level with each other. Equip supports with water diverters or crickets on sides that obstruct water flow.

2.4 ROOF HATCH

- A. Roof Hatches: Metal roof-hatch units with lids and insulated double-walled curbs, welded or mechanically fastened and sealed corner joints, continuous lid-to-curb counterflashing and weathertight perimeter gasketing,[straight sides,] [integral metal cant,] [stepped integral metal cant raised the thickness of roof insulation,] and integrally formed deck-mounting flange at perimeter bottom.
1. Manufacturers: Subject to compliance with requirements, [provide products by the following] [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 2. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings] <Insert manufacturer's name; product name or designation> or comparable product by one of the following:
 - a. Acudor Products, Inc.
 - b. Babcock-Davis.
 - c. Bilco Company (The).
 - d. JL Industries, Inc.; a division of the Activar Construction Products Group.
 - e. Milcor; Commercial Products Group of Hart & Cooley, Inc.
- B. Type and Size: Single-leaf lid, [30 by 36 inches] [36 by 36 inches] [30 by 54 inches] [30 by 96 inches] <Insert dimensions>.
- C. Loads: Minimum [40-lbf/sq. ft.] <Insert value> external live load and [20-lbf/sq. ft.] <Insert value> internal uplift load.
- D. Construction:
1. Insulation: Polyisocyanurate board.
 - a. R-Value: [12.0] <Insert R-value> according to ASTM C 1363.
 2. Nailer: Factory-installed wood nailer continuous around hatch perimeter.
 3. Hatch Lid: Opaque, insulated, and double walled, with manufacturer's standard metal liner of same material and finish as outer metal lid.

4. Curb Liner: Manufacturer's standard, of same material and finish as metal curb.
 5. On ribbed or fluted metal roofs, form flange at perimeter bottom to conform to roof profile.
 6. Fabricate curbs to minimum height of [12 inches] <Insert dimension> above roofing surface unless otherwise indicated.
 7. Sloping Roofs: Where slope or roof deck exceeds 1:48, fabricate curb with perimeter curb height that is [constant] [tapered to accommodate roof slope so that top surfaces of perimeter curb are level]. Equip hatch with water diverter or cricket on side that obstructs water flow.
- E. Hardware: Spring operators, hold-open arm, stainless-steel spring latch with turn handles, stainless-steel butt- or pintle-type hinge system, and padlock hasps inside and outside.
1. Provide two-point latch on lids larger than 84 inches.
- F. Safety Railing System: Roof-hatch manufacturer's standard system including rails, clamps, fasteners, safety barrier at railing opening, and accessories required for a complete installation; attached to roof hatch and complying with 29 CFR 1910.23 requirements and authorities having jurisdiction.
1. Height: [42 inches] <Insert dimension> above finished roof deck.
 2. Posts and Rails: Galvanized-steel pipe, 1-1/4 inches in diameter or galvanized-steel tube, 1-5/8 inches in diameter.
 3. Flat Bar: Galvanized steel, 2 inches high by 3/8 inch thick.
 4. Maximum Opening Size: System constructed to prevent passage of a sphere 21 inches in diameter.
 5. Chain Passway Barrier: Galvanized proof coil chain with quick link on fixed end.
 6. Post and Rail Tops and Ends: Weather resistant, closed or plugged with prefabricated end fittings.
 7. Provide weep holes or another means to drain entrapped water in hollow sections of handrail and railing members.
 8. Fabricate joints exposed to weather to be watertight.
 9. Fasteners: Manufacturer's standard, finished to match railing system.
 10. Finish: [Manufacturer's standard] <Insert finish>.
 - a. Color: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range] <Insert color>.
- G. Ladder-Assist Post: Roof-hatch manufacturer's standard device for attachment to roof-access ladder.
1. Operation: Post locks in place on full extension; release mechanism returns post to closed position.
 2. Height: [42 inches] <Insert dimension> above finished roof deck.
 3. Material: Steel tube.
 4. Post: [1-5/8-inch] <Insert dimension> diameter pipe.
 5. Finish: [Manufacturer's standard baked enamel or powder coat] <Insert finish>.
 - a. Color: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range] <Insert color>.

2.5 METAL MATERIALS

- A. Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, G90 coating designation[and mill phosphatized for field painting where indicated].
1. Mill-Phosphatized Finish: Manufacturer's standard for field painting.
 2. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester-backer finish consisting of prime coat and wash coat, with a minimum total dry film thickness of 0.5 mil.
- B. Galvanized-Steel Tube: ASTM A 500/A 500M, round tube, hot-dip galvanized according to ASTM A 123/A 123M.

2.6 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of the Work.
- B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
- C. Verify dimensions of roof openings for roof accessories.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Install roof accessories according to manufacturer's written instructions.
 - 1. Install roof accessories level; plumb; true to line and elevation; and without warping, jogs in alignment, buckling, or tool marks.
 - 2. Anchor roof accessories securely in place so they are capable of resisting indicated loads.
 - 3. Use fasteners, separators, sealants, and other miscellaneous items as required to complete installation of roof accessories and fit them to substrates.
 - 4. Install roof accessories to resist exposure to weather without failing, rattling, leaking, or loosening of fasteners and seals.
- B. Metal Protection: Protect metals against galvanic action by separating dissimilar metals from contact with each other or with corrosive substrates by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.
 - 1. Underlayment: Where installing roof accessories directly on cementitious or wood substrates, install a course of underlayment and cover with manufacturer's recommended slip sheet.
 - 2. Bed flanges in thick coat of asphalt roofing cement where required by manufacturers of roof accessories for waterproof performance.
- C. Roof Curb Installation: Install each roof curb so top surface is level.
- D. Equipment Support Installation: Install equipment supports so top surfaces are level with each other.
- E. Roof-Hatch Installation:
 - 1. Verify that roof hatch operates properly. Clean, lubricate, and adjust operating mechanism and hardware.
 - 2. Attach safety railing system to roof-hatch curb.
 - 3. Attach ladder-assist post according to manufacturer's written instructions.

3.3 REPAIR AND CLEANING

- A. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing according to ASTM A 780/A 780M.

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ROOF ACCESORIES

- B. Touch up factory-primed surfaces with compatible primer ready for field painting according to Section 099113 "Exterior Painting."
- C. Clean exposed surfaces according to manufacturer's written instructions.
- D. Clean off excess sealants.
- E. Replace roof accessories that have been damaged or that cannot be successfully repaired by finish touchup or similar minor repair procedures.

END OF SECTION 077200

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SECTION 078100

APPLIED FIREPROOFING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes sprayed fire-resistive materials.

1.3 DEFINITIONS

- A. SFRM: Sprayed fire-resistive materials.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at [Project site] <Insert location>.
 - 1. Review products, design ratings, restrained and unrestrained conditions, densities, thicknesses, bond strengths, and other performance requirements.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: Framing plans or schedules, or both, indicating the following:
 - 1. Extent of fireproofing for each construction and fire-resistance rating.
 - 2. Applicable fire-resistance design designations of a qualified testing and inspecting agency acceptable to authorities having jurisdiction.
 - 3. Minimum fireproofing thicknesses needed to achieve required fire-resistance rating of each structural component and assembly.
 - 4. Treatment of fireproofing after application.
- C. Samples: For each exposed product and for each color and texture specified, [in manufacturer's standard dimensions] [4 inches square] <Insert dimensions> in size.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For [Installer] [and] [testing agency].
- B. Product Certificates: For each type of fireproofing.
- C. Evaluation Reports: For fireproofing, from ICC-ES.
- D. Preconstruction Test Reports: For fireproofing.
- E. Field quality-control reports.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: A firm or individual certified, licensed, or otherwise qualified by fireproofing manufacturer as experienced and with sufficient trained staff to install manufacturer's products according to specified requirements.

1.8 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: [Owner will engage] [Engage] a qualified testing agency to perform preconstruction testing on[field mockups of] fireproofing.
 - 1. Field Mockup: <Insert sizes and configurations of assemblies>.
 - 2. Provide test specimens and assemblies representative of proposed materials and construction.
- B. Preconstruction Adhesion and Compatibility Testing: Test for compliance with requirements for specified performance and test methods.
 - 1. Bond Strength: Test for cohesive and adhesive strength according to ASTM E 736. Provide bond strength indicated in referenced fire-resistance design, but not less than minimum specified in Part 2.
 - 2. Density: Test for density according to ASTM E 605. Provide density indicated in referenced fire-resistance design, but not less than minimum specified in Part 2.
 - 3. Verify that manufacturer, through its own laboratory testing or field experience, attests that primers or coatings are compatible with fireproofing.
 - 4. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
 - 5. For materials failing tests, obtain applied-fireproofing manufacturer's written instructions for corrective measures including the use of specially formulated bonding agents or primers.

1.9 FIELD CONDITIONS

- A. Environmental Limitations: Do not apply fireproofing when ambient or substrate temperature is [44 deg F] <Insert temperature> or lower unless temporary protection and heat are provided to maintain temperature at or above this level for 24 hours before, during, and for 24 hours after product application.
- B. Ventilation: Ventilate building spaces during and after application of fireproofing, providing complete air exchanges according to manufacturer's written instructions. Use natural means or, if they are inadequate, forced-air circulation until fireproofing dries thoroughly.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Assemblies: Provide fireproofing, including auxiliary materials, according to requirements of each fire-resistance design and manufacturer's written instructions.
- B. Source Limitations: Obtain fireproofing[for each fire-resistance design] from single source.
- C. Fire-Resistance Design: Indicated on Drawings, tested according to [ASTM E 119 or UL 263] <Insert requirement>; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Steel members are to be considered unrestrained unless specifically noted otherwise.
- D. VOC Content: Applied [sealer] [and] [topcoat] products shall comply with VOC content limits of authorities having jurisdiction[.] [and the following VOC limits:]
 - 1. Flat Paints and Coatings: 50 g/L.
 - 2. Nonflat Paints and Coatings: 150 g/L.
 - 3. Primers, Sealers, and Undercoaters: 200 g/L.
- E. Low-Emitting Materials: Fireproofing used within the weatherproofing system shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

- F. Asbestos: Provide products containing no detectable asbestos.

2.2 SPRAYED FIRE-RESISTIVE MATERIALS

- A. Sprayed Fire-Resistive Material <Insert drawing designation or UL-design number>: Manufacturer's standard, factory-mixed, lightweight, dry formulation, complying with indicated fire-resistance design, and [mixed with water at Project site to form a slurry or mortar before conveyance and application] [or] [conveyed in a dry state and mixed with atomized water at place of application].
1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Carboline Company; a subsidiary of RPM International; Pyrocrete 239Pyrocrete 240 High YieldPyrocrete 241Pyrocrete 241 HDPyrocrete 40Pyrolite 15Pyrolite 22.
 - b. Isoltek International; Cafco 300Cafco 300 SBCafco 400Cafco Blaze-Shield HPCafco Blaze-Shield IIFendolite M-II.
 - c. Pyrok, Inc; Pyrok-HDPyrok-MD.
 2. Application: Designated for exterior use by a qualified testing agency acceptable to authorities having jurisdiction.
 3. Bond Strength: Minimum [150-lbf/sq. ft.] [430-lbf/sq. ft.] [1000-lbf/sq. ft.] <Insert value> cohesive and adhesive strength based on field testing according to ASTM E 736.
 4. Density: Not less than density specified in the approved fire-resistance design, according to ASTM E 605.
 5. Thickness: As required for fire-resistance design indicated, measured according to requirements of fire-resistance design or ASTM E 605, whichever is thicker, but not less than 0.375 inch .
 6. Combustion Characteristics: ASTM E 136.
 7. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - a. Flame-Spread Index: [10] <Insert number> or less.
 - b. Smoke-Developed Index: [10] <Insert number> or less.
 8. Compressive Strength: Minimum [10 lbf/sq. in.] [100 lbf/sq. in.] [300 lbf/sq. in.] <Insert value> according to ASTM E 761.
 9. Corrosion Resistance: No evidence of corrosion according to ASTM E 937.
 10. Deflection: No cracking, spalling, or delamination according to ASTM E 759.
 11. Effect of Impact on Bonding: No cracking, spalling, or delamination according to ASTM E 760.
 12. Air Erosion: Maximum weight loss of [0.025 g/sq. ft.] <Insert value> in 24 hours according to ASTM E 859.
 13. Fungal Resistance: Treat products with manufacturer's standard antimicrobial formulation to result in [no growth on specimens per ASTM G 21] [or] [rating of 10 according to ASTM D 3274 when tested according to ASTM D 3273].
 14. Sound Absorption: [NRC] [or] [SAA] of [0.50 to 0.75] [0.60 to 0.70] [0.65 to 0.75] [not less than 0.60] <Insert range or single value> according to ASTM C 423 for Type A mounting according to ASTM E 795.
 15. Finish: [As selected by Architect from manufacturer's standard finishes] [Spray-textured finish] [Rolled, spray-textured finish] [Skip-troweled finish] [Skip-troweled finish with corner beads] <Insert requirement>.[Apply separate, colored topcoat after finishing.]
 - a. Color: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range] <Insert color>.

2.3 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that are compatible with fireproofing and substrates and are approved by UL or another testing and inspecting agency acceptable to authorities having jurisdiction for use in fire-resistance designs indicated.

- B. Substrate Primers: Primers approved by fireproofing manufacturer and complying with one or both of the following requirements:
 - 1. Primer and substrate are identical to those tested in required fire-resistance design by UL or another testing and inspecting agency acceptable to authorities having jurisdiction.
 - 2. Primer's bond strength in required fire-resistance design complies with specified bond strength for fireproofing and with requirements in UL's "Fire Resistance Directory" or in the listings of another qualified testing agency acceptable to authorities having jurisdiction, based on a series of bond tests according to ASTM E 736.
- C. Bonding Agent: Product approved by fireproofing manufacturer and complying with requirements in UL's "Fire Resistance Directory" or in the listings of another qualified testing agency acceptable to authorities having jurisdiction.
- D. Metal Lath: Expanded metal lath fabricated from material of weight, configuration, and finish required, according to fire-resistance designs indicated and fireproofing manufacturer's written instructions. Include clips, lathing accessories, corner beads, and other anchorage devices required to attach lath to substrates and to receive fireproofing.
- E. Reinforcing Fabric: Glass- or carbon-fiber fabric of type, weight, and form required to comply with fire-resistance designs indicated; approved and provided by fireproofing manufacturer.
- F. Reinforcing Mesh: Metallic mesh reinforcement of type, weight, and form required to comply with fire-resistance design indicated; approved and provided by fireproofing manufacturer. Include pins and attachment.
- G. Sealer: Transparent-drying, water-dispersible, tinted protective coating recommended in writing by fireproofing manufacturer for each fire-resistance design.
 - 1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Isolatek International; Cafco Bond-Seal Type EBSCafco Bond-Seal Type X.
- H. Topcoat: Suitable for application over applied fireproofing; of type recommended in writing by fireproofing manufacturer for each fire-resistance design.
 - 1. Cement-Based Topcoat: Factory-mixed, cementitious hard-coat formulation for trowel or spray application over SFRM.
 - a. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - 1) Carbolite Company; a subsidiary of RPM International; Hardcoat 4500.
 - 2) Isolatek International; Fendolite M-IIIFendolite TG.
 - 2. Water-Based Permeable Topcoat: Factory-mixed formulation for brush, roller, or spray application over applied SFRM. Provide application at a rate of [30 sq. ft./gal.] [60 sq. ft./gal.] [120 sq. ft./gal.] <Insert value>.
 - a. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - 1) Isolatek International; Cafco Top-Coat.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for substrates and other conditions affecting performance of the Work and according to each fire-resistance design.

1. Verify that substrates are free of dirt, oil, grease, release agents, rolling compounds, mill scale, loose scale, incompatible primers, paints, and encapsulants, or other foreign substances capable of impairing bond of fireproofing with substrates under conditions of normal use or fire exposure.
 2. Verify that objects penetrating fireproofing, including clips, hangers, support sleeves, and similar items, are securely attached to substrates.
 3. Verify that substrates receiving fireproofing are not obstructed by ducts, piping, equipment, or other suspended construction that will interfere with fireproofing application.
- B. Verify that concrete work on steel deck is complete before beginning fireproofing work.
- C. Verify that roof construction, installation of rooftop HVAC equipment, and other related work are complete before beginning fireproofing work.
- D. Conduct tests according to fireproofing manufacturer's written instructions to verify that substrates are free of substances capable of interfering with bond.
- E. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Cover other work subject to damage from fallout or overspray of fireproofing materials during application.
- B. Clean substrates of substances that could impair bond of fireproofing.
- C. Prime substrates where included in fire-resistance design and where recommended in writing by fireproofing manufacturer unless compatible shop primer has been applied and is in satisfactory condition to receive fireproofing.
- D. For applications visible on completion of Project, repair substrates to remove surface imperfections that could affect uniformity of texture and thickness in finished surface of fireproofing. Remove minor projections and fill voids that would telegraph through fire-resistive products after application.

3.3 APPLICATION

- A. Construct fireproofing assemblies that are identical to fire-resistance design indicated and products as specified, tested, and substantiated by test reports; for thickness, primers, sealers, topcoats, finishing, and other materials and procedures affecting fireproofing work.
- B. Comply with fireproofing manufacturer's written instructions for mixing materials, application procedures, and types of equipment used to mix, convey, and apply fireproofing; as applicable to particular conditions of installation and as required to achieve fire-resistance ratings indicated.
- C. Coordinate application of fireproofing with other construction to minimize need to cut or remove fireproofing.
1. Do not begin applying fireproofing until clips, hangers, supports, sleeves, and other items penetrating fireproofing are in place.
 2. Defer installing ducts, piping, and other items that would interfere with applying fireproofing until application of fireproofing is completed.

- D. Metal Decks:
 - 1. Do not apply fireproofing to underside of metal deck substrates until concrete topping, if any, is completed.
 - 2. Do not apply fireproofing to underside of metal roof deck until roofing is completed; prohibit roof traffic during application and drying of fireproofing.
- E. Install auxiliary materials as required, as detailed, and according to fire-resistance design and fireproofing manufacturer's written instructions for conditions of exposure and intended use. For auxiliary materials, use attachment and anchorage devices of type recommended in writing by fireproofing manufacturer.
- F. Spray apply fireproofing to maximum extent possible. After the spraying operation in each area, complete the coverage by trowel application or other placement method recommended in writing by fireproofing manufacturer.
- G. Extend fireproofing in full thickness over entire area of each substrate to be protected.
- H. Install body of fireproofing in a single course unless otherwise recommended in writing by fireproofing manufacturer.
- I. For applications over encapsulant materials, including lockdown (post-removal) encapsulants, apply fireproofing that differs in color from that of encapsulant over which it is applied.
- J. Where sealers are used, apply products that are tinted to differentiate them from fireproofing over which they are applied.
- K. Provide a uniform finish complying with description indicated for each type of fireproofing material and matching finish approved for required mockups.
- L. Cure fireproofing according to fireproofing manufacturer's written instructions.
- M. Do not install enclosing or concealing construction until after fireproofing has been applied, inspected, and tested and corrections have been made to deficient applications.
- N. Finishes: Where indicated, apply fireproofing to produce the following finishes:
 - 1. Manufacturer's Standard Finishes: Finish according to manufacturer's written instructions for each finish selected.
 - 2. Spray-Textured Finish: Finish left as spray applied with no further treatment.
 - 3. Rolled, Spray-Textured Finish: Even finish produced by rolling spray-applied finish with a damp paint roller to remove drippings and excessive roughness.
 - 4. Skip-Troweled Finish: Even leveled surface produced by troweling spray-applied finish to smooth out the texture and neaten edges.
 - 5. Skip-Troweled Finish with Corner Beads: Even, leveled surface produced by troweling spray-applied finish to smooth out the texture, eliminate surface markings, and square off edges.

3.4 FIELD QUALITY CONTROL

- A. Special Inspections: [Owner will engage] [Engage] a qualified special inspector to perform the following special inspections:
 - 1. Test and inspect as required by the IBC[, Subsection 1705.13, "Sprayed Fire-Resistant Materials."], as indicated on Schedule of Special Inspections.] <Insert requirement.>
- B. Perform the tests and inspections of completed Work in successive stages. Do not proceed with application of fireproofing for the next area until test results for previously completed applications of fireproofing show compliance with requirements. Tested values must equal or exceed values as specified and as indicated and required for approved fire-resistance design.

- C. Fireproofing will be considered defective if it does not pass tests and inspections.
 - 1. Remove and replace fireproofing that does not pass tests and inspections, and retest.
 - 2. Apply additional fireproofing, per manufacturer's written instructions, where test results indicate insufficient thickness, and retest.
- D. Prepare test and inspection reports.

3.5 CLEANING, PROTECTING, AND REPAIRING

- A. Cleaning: Immediately after completing spraying operations in each containable area of Project, remove material overspray and fallout from surfaces of other construction and clean exposed surfaces to remove evidence of soiling.
- B. Protect fireproofing, according to advice of manufacturer and Installer, from damage resulting from construction operations or other causes, so fireproofing is without damage or deterioration at time of Substantial Completion.
- C. As installation of other construction proceeds, inspect fireproofing and repair damaged areas and fireproofing removed due to work of other trades.
- D. Repair fireproofing damaged by other work before concealing it with other construction.
- E. Repair fireproofing by reapplying it using same method as original installation or using manufacturer's recommended trowel-applied product.

END OF SECTION 078100

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SECTION 078123

INTUMESCENT FIREPROOFING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes mastic and intumescent fire-resistive coatings.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at [Project site] <Insert location>.
 - 1. Review products, design ratings, restrained and unrestrained conditions, thicknesses, and other performance requirements.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For each exposed product and for each color and texture specified, [in manufacturer's standard dimensions] [4 inches square] <Insert dimensions> in size.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For [Installer] [and] [testing agency].
- B. Product Certificates: For each type of fireproofing.
- C. Evaluation Reports: For fireproofing, from ICC-ES.
- D. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: A firm or individual certified, licensed, or otherwise qualified by fireproofing manufacturer as experienced and with sufficient trained staff to install manufacturer's products according to specified requirements.
- B. Mockups: Build mockups [to verify selections made under Sample submittals and to demonstrate aesthetic effects] [and] [to set quality standards for materials and execution].
 - 1. Build mockup of [each type of fireproofing and different substrate] [and] [each required finish] <Insert description> as shown on Drawings.
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.7 FIELD CONDITIONS

- A. Environmental Limitations: Do not apply fireproofing when ambient or substrate temperature is [50 deg F] <Insert temperature> or lower unless temporary protection and heat are provided to maintain temperature at or above this level for 24 hours before, during, and for 24 hours after product application.
- B. Ventilation: Ventilate building spaces during and after application of fireproofing, providing complete air exchanges according to manufacturer's written instructions. Use natural means or, if they are inadequate, forced-air circulation until fireproofing dries thoroughly.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Assemblies: Provide fireproofing, including auxiliary materials, according to requirements of each fire-resistance design and manufacturer's written instructions.
- B. Source Limitations: Obtain fireproofing[for each fire-resistance design] from single source.
- C. Fire-Resistance Design: Indicated on Drawings, tested according to [ASTM E 119 or UL 263] <Insert requirement>; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Steel members are to be considered unrestrained unless specifically noted otherwise.
- D. VOC Content: Applied topcoat products shall comply with VOC content limits of authorities having jurisdiction[.][and the following VOC limits:]
 - 1. Flat Paints and Coatings: 50 g/L.
 - 2. Nonflat Paints and Coatings: 150 g/L.
 - 3. Fireproofing Exterior Coatings: 350 g/L.
- E. Low-Emitting Materials: Fireproofing used within the weatherproofing system shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Emissions from Indoor Sources Using Environmental Chambers."
- F. Asbestos: Provide products containing no detectable asbestos.

2.2 MASTIC AND INTUMESCENT FIRE-RESISTIVE COATINGS

- A. Mastic and Intumescent Fire-Resistive Coating <Insert drawing designation or UL-design number>: Manufacturer's standard, [factory-mixed formulation] [or] [factory-mixed, multicomponent system consisting of intumescent base coat and topcoat], and complying with indicated fire-resistance design.
 - 1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Carbolite Company, a subsidiary of RPM International; Nullifire S605 Nullifire S606.
 - b. Isoltek International; Cafco SprayFilm-WB 3 Cafco SprayFilm-WB 4.
 - 2. Application: Designated for ["exterior"] ["interior general purpose"] [and] ["conditioned interior space purpose"] use by a qualified testing agency acceptable to authorities having jurisdiction.
 - 3. Thickness: As required for fire-resistance design indicated, measured according to requirements of fire-resistance design.
 - 4. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - a. Flame-Spread Index: [25] <Insert number> or less.

- b. Smoke-Developed Index: [50] [450] <Insert number> or less.
- 5. Hardness: Not less than [45] [65] [80] <Insert value>, Type D durometer, according to ASTM D 2240.
- 6. Finish: [As selected by Architect from manufacturer's standard finishes] [Spray-textured finish] [Rolled, spray-textured finish] <Insert requirement>.
 - a. Color and Gloss: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range] <Insert color and gloss>.

2.3 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that are compatible with fireproofing and substrates and are approved by UL or another testing and inspecting agency acceptable to authorities having jurisdiction for use in fire-resistance designs indicated.
- B. Substrate Primers: Primers approved by fireproofing manufacturer and complying with required fire-resistance design by UL or another testing and inspecting agency acceptable to authorities having jurisdiction.
- C. Reinforcing Fabric: Glass- or carbon-fiber fabric of type, weight, and form required to comply with fire-resistance designs indicated; approved and provided by fireproofing manufacturer.
- D. Reinforcing Mesh: Metallic mesh reinforcement of type, weight, and form required to comply with fire-resistance design indicated; approved and provided by fireproofing manufacturer. Include pins and attachment.
- E. Topcoat: Suitable for application over applied fireproofing; of type recommended in writing by fireproofing manufacturer for each fire-resistance design.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for substrates and other conditions affecting performance of the Work and according to each fire-resistance design.
 - 1. Verify that substrates are free of dirt, oil, grease, release agents, rolling compounds, mill scale, loose scale, incompatible primers, paints, and encapsulants, or other foreign substances capable of impairing bond of fireproofing with substrates under conditions of normal use or fire exposure.
 - 2. Verify that objects penetrating fireproofing, including clips, hangers, support sleeves, and similar items, are securely attached to substrates.
 - 3. Verify that substrates receiving fireproofing are not obstructed by ducts, piping, equipment, or other suspended construction that will interfere with fireproofing application.
- B. Conduct tests according to fireproofing manufacturer's written instructions to verify that substrates are free of substances capable of interfering with bond.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Cover other work subject to damage from fallout or overspray of fireproofing materials during application.

- B. Clean substrates of substances that could impair bond of fireproofing.
- C. Prime substrates where included in fire-resistance design and where recommended in writing by fireproofing manufacturer unless compatible shop primer has been applied and is in satisfactory condition to receive fireproofing.
- D. For applications visible on completion of Project, repair substrates to remove surface imperfections that could affect uniformity of texture and thickness in finished surface of fireproofing. Remove minor projections and fill voids that would telegraph through fire-resistive products after application.

3.3 APPLICATION

- A. Construct fireproofing assemblies that are identical to fire-resistance design indicated and products as specified, tested, and substantiated by test reports; for thickness, primers, topcoats, finishing, and other materials and procedures affecting fireproofing work.
- B. Comply with fireproofing manufacturer's written instructions for mixing materials, application procedures, and types of equipment used to mix, convey, and apply fireproofing; as applicable to particular conditions of installation and as required to achieve fire-resistance ratings indicated.
- C. Coordinate application of fireproofing with other construction to minimize need to cut or remove fireproofing.
 - 1. Do not begin applying fireproofing until clips, hangers, supports, sleeves, and other items penetrating fireproofing are in place.
 - 2. Defer installing ducts, piping, and other items that would interfere with applying fireproofing until application of fireproofing is completed.
- D. Install auxiliary materials as required, as detailed, and according to fire-resistance design and fireproofing manufacturer's written instructions for conditions of exposure and intended use. For auxiliary materials, use attachment and anchorage devices of type recommended in writing by fireproofing manufacturer.
- E. Spray apply fireproofing to maximum extent possible. After the spraying operation in each area, complete the coverage by trowel application or other placement method recommended in writing by fireproofing manufacturer.
- F. Extend fireproofing in full thickness over entire area of each substrate to be protected.
- G. Install body of fireproofing in a single course unless otherwise recommended in writing by fireproofing manufacturer.
- H. Provide a uniform finish complying with description indicated for each type of fireproofing material and matching finish approved for required mockups.
- I. Cure fireproofing according to fireproofing manufacturer's written instructions.
- J. Do not install enclosing or concealing construction until after fireproofing has been applied, inspected, and tested and corrections have been made to deficient applications.
- K. Finishes: Where indicated, apply fireproofing to produce the following finishes:
 - 1. Manufacturer's Standard Finishes: Finish according to manufacturer's written instructions for each finish selected.
 - 2. Spray-Textured Finish: Finish left as spray applied with no further treatment.
 - 3. Rolled, Spray-Textured Finish: Even finish produced by rolling spray-applied finish with a damp paint roller to remove drippings and excessive roughness.

3.4 FIELD QUALITY CONTROL

- A. Special Inspections: [Owner will engage] [Engage] a qualified special inspector to perform the following special inspections:
 - 1. Test and inspect as required by the IBC[, Subsection 1705.14, "Mastic and Intumescent Fire-Resistant Coatings."] [as indicated on Schedule of Special Inspections.] <Insert requirement.>
- B. Perform the tests and inspections of completed Work in successive stages. Do not proceed with application of fireproofing for the next area until test results for previously completed applications of fireproofing show compliance with requirements. Tested values must equal or exceed values as specified and as indicated and required for approved fire-resistance design.
- C. Fireproofing will be considered defective if it does not pass tests and inspections.
 - 1. Remove and replace fireproofing that does not pass tests and inspections, and retest.
 - 2. Apply additional fireproofing, per manufacturer's written instructions, where test results indicate insufficient thickness, and retest.
- D. Prepare test and inspection reports.

3.5 CLEANING, PROTECTING, AND REPAIRING

- A. Cleaning: Immediately after completing spraying operations in each containable area of Project, remove material overspray and fallout from surfaces of other construction and clean exposed surfaces to remove evidence of soiling.
- B. Protect fireproofing, according to advice of manufacturer and Installer, from damage resulting from construction operations or other causes, so fireproofing is without damage or deterioration at time of Substantial Completion.
- C. As installation of other construction proceeds, inspect fireproofing and repair damaged areas and fireproofing removed due to work of other trades.
- D. Repair fireproofing damaged by other work before concealing it with other construction.
- E. Repair fireproofing by reapplying it using same method as original installation or using manufacturer's recommended trowel-applied product.

END OF SECTION 078123

FEBRUARY 12, 2016

ALPHARETTA CONFERENCE CENTER
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SECTION 078123 - 6

INTUMESCENT FIREPROOFING

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SECTION 078413

PENETRATION FIRESTOPPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Penetrations in fire-resistance-rated walls.
 - 2. Penetrations in horizontal assemblies.
 - 3. Penetrations in smoke barriers.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Product Schedule: For each penetration firestopping system. Include location and design designation of qualified testing and inspecting agency.
 - 1. Where Project conditions require modification to a qualified testing and inspecting agency's illustration for a particular penetration firestopping condition, submit illustration, with modifications marked, approved by penetration firestopping manufacturer's fire-protection engineer as an engineering judgment or equivalent fire-resistance-rated assembly.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Installer Certificates: From Installer indicating penetration firestopping has been installed in compliance with requirements and manufacturer's written recommendations.
- C. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for penetration firestopping.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A firm experienced in installing penetration firestopping similar in material, design, and extent to that indicated for this Project, whose work has resulted in construction with a record of successful performance. Qualifications include having the necessary experience, staff, and training to install manufacturer's products per specified requirements. Manufacturer's willingness to sell its penetration firestopping products to Contractor or to Installer engaged by Contractor does not in itself confer qualification on buyer.
- B. Fire-Test-Response Characteristics: Penetration firestopping shall comply with the following requirements:
 - 1. Penetration firestopping tests are performed by a qualified testing agency acceptable to authorities having jurisdiction.

2. Penetration firestopping is identical to those tested per testing standard referenced in "Penetration Firestopping" Article. Provide rated systems complying with the following requirements:
 - a. Penetration firestopping products bear classification marking of qualified testing and inspecting agency.
 - b. Classification markings on penetration firestopping correspond to designations listed by the following:
 - 1) <Insert name of qualified testing and inspecting agency>.
- C. Preinstallation Conference: Conduct conference at [Project site] <Insert location>.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not install penetration firestopping when ambient or substrate temperatures are outside limits permitted by penetration firestopping manufacturers or when substrates are wet because of rain, frost, condensation, or other causes.
- B. Install and cure penetration firestopping per manufacturer's written instructions using natural means of ventilations or, where this is inadequate, forced-air circulation.

1.7 COORDINATION

- A. Coordinate construction of openings and penetrating items to ensure that penetration firestopping is installed according to specified requirements.
- B. Coordinate sizing of sleeves, openings, core-drilled holes, or cut openings to accommodate penetration firestopping.
- C. Notify Owner's testing agency at least seven days in advance of penetration firestopping installations; confirm dates and times on day preceding each series of installations.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 1. Grace Construction Products.
 2. Hilti, Inc.
 3. Specified Technologies Inc.
 4. 3M Fire Protection Products.
 5. Tremco, Inc.; Tremco Fire Protection Systems Group.

2.2 PENETRATION FIRESTOPPING

- A. Provide penetration firestopping that is produced and installed to resist spread of fire according to requirements indicated, resist passage of smoke and other gases, and maintain original fire-resistance rating of construction penetrated. Penetration firestopping systems shall be compatible with one another, with the substrates forming openings, and with penetrating items if any.
- B. Penetrations in Fire-Resistance-Rated Walls: Provide penetration firestopping with ratings determined per ASTM E 814 or UL 1479, based on testing at a positive pressure differential of 0.01-inch wg.

1. Fire-resistance-rated walls include [fire walls] [fire-barrier walls] [smoke-barrier walls] [and] [fire partitions].
 2. F-Rating: Not less than the fire-resistance rating of constructions penetrated.
- C. Penetrations in Horizontal Assemblies: Provide penetration firestopping with ratings determined per ASTM E 814 or UL 1479, based on testing at a positive pressure differential of 0.01-inch wg.
1. Horizontal assemblies include [floors] [floor/ceiling assemblies] [and] [ceiling membranes of roof/ceiling assemblies].
 2. F-Rating: At least 1 hour, but not less than the fire-resistance rating of constructions penetrated.
 3. T-Rating: At least 1 hour, but not less than the fire-resistance rating of constructions penetrated except for floor penetrations within the cavity of a wall.
- D. Penetrations in Smoke Barriers: Provide penetration firestopping with ratings determined per UL 1479.
1. L-Rating: Not exceeding 5.0 cfm/sq. ft. of penetration opening at 0.30-inch wg at both ambient and elevated temperatures.
- E. W-Rating: Provide penetration firestopping showing no evidence of water leakage when tested according to UL 1479.
- F. Exposed Penetration Firestopping: Provide products with flame-spread and smoke-developed indexes of less than 25 and 450, respectively, as determined per ASTM E 84.
- G. Accessories: Provide components for each penetration firestopping system that are needed to install fill materials and to maintain ratings required. Use only those components specified by penetration firestopping manufacturer and approved by qualified testing and inspecting agency for firestopping indicated.
1. Permanent forming/damming/backing materials, including the following:
 - a. Slag-wool-fiber or rock-wool-fiber insulation.
 - b. Sealants used in combination with other forming/damming/backing materials to prevent leakage of fill materials in liquid state.
 - c. Fire-rated form board.
 - d. Fillers for sealants.
 2. Substrate primers.
 3. Collars.
 4. Steel sleeves.

2.3 FILL MATERIALS

- A. Cast-in-Place Firestop Devices: Factory-assembled devices for use in cast-in-place concrete floors and consisting of an outer metallic sleeve lined with an intumescent strip, a radial extended flange attached to one end of the sleeve for fastening to concrete formwork, and a neoprene gasket.
- B. Latex Sealants: Single-component latex formulations that do not re-emulsify after cure during exposure to moisture.
- C. Firestop Devices: Factory-assembled collars formed from galvanized steel and lined with intumescent material sized to fit specific diameter of penetrant.
- D. Intumescent Composite Sheets: Rigid panels consisting of aluminum-foil-faced elastomeric sheet bonded to galvanized-steel sheet.

- E. Intumescent Putties: Nonhardening dielectric, water-resistant putties containing no solvents, inorganic fibers, or silicone compounds.
- F. Intumescent Wrap Strips: Single-component intumescent elastomeric sheets with aluminum foil on one side.
- G. Mortars: Prepackaged dry mixes consisting of a blend of inorganic binders, hydraulic cement, fillers, and lightweight aggregate formulated for mixing with water at Project site to form a nonshrinking, homogeneous mortar.
- H. Pillows/Bags: Reusable heat-expanding pillows/bags consisting of glass-fiber cloth cases filled with a combination of mineral-fiber, water-insoluble expansion agents, and fire-retardant additives. Where exposed, cover openings with steel-reinforcing wire mesh to protect pillows/bags from being easily removed.
- I. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.
- J. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below:
 - 1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces, and nonsag formulation for openings in vertical and sloped surfaces, unless indicated firestopping limits use of nonsag grade for both opening conditions.

2.4 MIXING

- A. For those products requiring mixing before application, comply with penetration firestopping manufacturer's written instructions for accurate proportioning of materials, water (if required), type of mixing equipment, selection of mixer speeds, mixing containers, mixing time, and other items or procedures needed to produce products of uniform quality with optimum performance characteristics for application indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for opening configurations, penetrating items, substrates, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning: Clean out openings immediately before installing penetration firestopping to comply with manufacturer's written instructions and with the following requirements:
 - 1. Remove from surfaces of opening substrates and from penetrating items foreign materials that could interfere with adhesion of penetration firestopping.
 - 2. Clean opening substrates and penetrating items to produce clean, sound surfaces capable of developing optimum bond with penetration firestopping. Remove loose particles remaining from cleaning operation.
 - 3. Remove laitance and form-release agents from concrete.
- B. Priming: Prime substrates where recommended in writing by manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.

- C. Masking Tape: Use masking tape to prevent penetration firestopping from contacting adjoining surfaces that will remain exposed on completion of the Work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove stains. Remove tape as soon as possible without disturbing firestopping's seal with substrates.

3.3 INSTALLATION

- A. General: Install penetration firestopping to comply with manufacturer's written installation instructions and published drawings for products and applications indicated.
- B. Install forming materials and other accessories of types required to support fill materials during their application and in the position needed to produce cross-sectional shapes and depths required to achieve fire ratings indicated.
 - 1. After installing fill materials and allowing them to fully cure, remove combustible forming materials and other accessories not indicated as permanent components of firestopping.
- C. Install fill materials for firestopping by proven techniques to produce the following results:
 - 1. Fill voids and cavities formed by openings, forming materials, accessories, and penetrating items as required to achieve fire-resistance ratings indicated.
 - 2. Apply materials so they contact and adhere to substrates formed by openings and penetrating items.
 - 3. For fill materials that will remain exposed after completing the Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.

3.4 IDENTIFICATION

- A. Identify penetration firestopping with preprinted metal or plastic labels. Attach labels permanently to surfaces adjacent to and within 6 inches of firestopping edge so labels will be visible to anyone seeking to remove penetrating items or firestopping. Use mechanical fasteners or self-adhering-type labels with adhesives capable of permanently bonding labels to surfaces on which labels are placed. Include the following information on labels:
 - 1. The words "Warning - Penetration Firestopping - Do Not Disturb. Notify Building Management of Any Damage."
 - 2. Contractor's name, address, and phone number.
 - 3. Designation of applicable testing and inspecting agency.
 - 4. Date of installation.
 - 5. Manufacturer's name.
 - 6. Installer's name.

3.5 FIELD QUALITY CONTROL

- A. Owner will engage a qualified testing agency to perform tests and inspections.
- B. Where deficiencies are found or penetration firestopping is damaged or removed because of testing, repair or replace penetration firestopping to comply with requirements.
- C. Proceed with enclosing penetration firestopping with other construction only after inspection reports are issued and installations comply with requirements.

3.6 CLEANING AND PROTECTION

- A. Clean off excess fill materials adjacent to openings as the Work progresses by methods and with cleaning materials that are approved in writing by penetration firestopping manufacturers and that do not damage materials in which openings occur.

- B. Provide final protection and maintain conditions during and after installation that ensure that penetration firestopping is without damage or deterioration at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, immediately cut out and remove damaged or deteriorated penetration firestopping and install new materials to produce systems complying with specified requirements.

END OF SECTION 078413

SECTION 078446

FIRE-RESISTIVE JOINT SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Joints in or between fire-resistance-rated constructions.
 - 2. Joints at exterior curtain-wall/floor intersections.
 - 3. Joints in smoke barriers.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Product Schedule: For each fire-resistive joint system. Include location and design designation of qualified testing agency.
 - 1. Where Project conditions require modification to a qualified testing agency's illustration for a particular fire-resistive joint system condition, submit illustration, with modifications marked, approved by fire-resistive joint system manufacturer's fire-protection engineer as an engineering judgment or equivalent fire-resistance-rated assembly.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Installer Certificates: From Installer indicating fire-resistive joint systems have been installed in compliance with requirements and manufacturer's written recommendations.
- C. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for fire-resistive joint systems.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A firm that has been approved by FM Global according to FM Global 4991, "Approval of Firestop Contractors," or been evaluated by UL and found to comply with UL's "Qualified Firestop Contractor Program Requirements."
- B. Installer Qualifications: A firm experienced in installing fire-resistive joint systems similar in material, design, and extent to that indicated for this Project, whose work has resulted in construction with a record of successful performance. Qualifications include having the necessary experience, staff, and training to install manufacturer's products per specified requirements. Manufacturer's willingness to sell its fire-resistive joint system products to Contractor or to Installer engaged by Contractor does not in itself confer qualification on buyer.
- C. Fire-Test-Response Characteristics: Fire-resistive joint systems shall comply with the following requirements:

1. Fire-resistive joint system tests are performed by a qualified testing agency acceptable to authorities having jurisdiction.
 2. Fire-resistive joint systems are identical to those tested per testing standard referenced in "Fire-Resistive Joint Systems" Article. Provide rated systems complying with the following requirements:
 - a. Fire-resistive joint system products bear classification marking of qualified testing agency.
 - b. Fire-resistive joint systems correspond to those indicated by reference to designations listed by the following:
 - 1) UL in its "Fire Resistance Directory."
 - 2) <Insert name of qualified testing agency>.
- D. Preinstallation Conference: Conduct conference at [Project site] <Insert location>.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not install fire-resistive joint systems when ambient or substrate temperatures are outside limits permitted by fire-resistive joint system manufacturers or when substrates are wet due to rain, frost, condensation, or other causes.
- B. Install and cure fire-resistive joint systems per manufacturer's written instructions using natural means of ventilation or, where this is inadequate, forced-air circulation.

1.7 COORDINATION

- A. Coordinate construction of joints to ensure that fire-resistive joint systems are installed according to specified requirements.
- B. Coordinate sizing of joints to accommodate fire-resistive joint systems.
- C. Notify Owner's testing agency at least seven days in advance of fire-resistive joint system installations; confirm dates and times on day preceding each series of installations.

PART 2 - PRODUCTS

2.1 FIRE-RESISTIVE JOINT SYSTEMS

- A. Where required, provide fire-resistive joint systems that are produced and installed to resist spread of fire according to requirements indicated, resist passage of smoke and other gases, and maintain original fire-resistance rating of assemblies in or between which fire-resistive joint systems are installed. Fire-resistive joint systems shall accommodate building movements without impairing their ability to resist the passage of fire and hot gases.
- B. Joints in or between Fire-Resistance-Rated Construction: Provide fire-resistive joint systems with ratings determined per ASTM E 1966 or UL 2079:
 1. Joints include those installed in or between fire-resistance-rated [walls] [floor or floor/ceiling assemblies] [and] [roofs or roof/ceiling assemblies].
 2. Fire-Resistance Rating: Equal to or exceeding the fire-resistance rating of construction they will join.
 3. Manufacturers: Subject to compliance with requirements, [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Grace Construction Products.
 - b. Hilti, Inc.
 - c. Specified Technologies Inc.
 - d. 3M Fire Protection Products.

- e. Tremco, Inc.; Tremco Fire Protection Systems Group.
- C. Joints at Exterior Curtain-Wall/Floor Intersections: Provide fire-resistive joint systems with rating determined by ASTM E 119 based on testing at a positive pressure differential of 0.01-inch wg or ASTM E 2307.
 - 1. Fire-Resistance Rating: Equal to or exceeding the fire-resistance rating of the floor assembly.
 - 2. Manufacturers: Subject to compliance with requirements, [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Grace Construction Products.
 - b. Hilti, Inc.
 - c. Specified Technologies Inc.
 - d. 3M Fire Protection Products.
 - e. Tremco, Inc.; Tremco Fire Protection Systems Group.
- D. Joints in Smoke Barriers: Provide fire-resistive joint systems with ratings determined per UL 2079.
 - 1. L-Rating: Not exceeding 5.0 cfm/ft of joint at 0.30 inch wg at both ambient and elevated temperatures.
 - 2. Manufacturers: Subject to compliance with requirements, [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Grace Construction Products.
 - b. Hilti, Inc.
 - c. Specified Technologies Inc.
 - d. 3M Fire Protection Products.
 - e. Tremco, Inc.; Tremco Fire Protection Systems Group.
- E. Exposed Fire-Resistive Joint Systems: Provide products with flame-spread and smoke-developed indexes of less than 25 and 450, respectively, as determined per ASTM E 84.
- F. Accessories: Provide components of fire-resistive joint systems, including primers and forming materials that are needed to install fill materials and to maintain ratings required. Use only components specified by fire-resistive joint system manufacturer and approved by the qualified testing agency for systems indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for joint configurations, substrates, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning: Clean joints immediately before installing fire-resistive joint systems to comply with fire-resistive joint system manufacturer's written instructions and the following requirements:
 - 1. Remove from surfaces of joint substrates foreign materials that could interfere with adhesion of fill materials.
 - 2. Clean joint substrates to produce clean, sound surfaces capable of developing optimum bond with fill materials. Remove loose particles remaining from cleaning operation.

3. Remove laitance and form-release agents from concrete.
- B. Priming: Prime substrates where recommended in writing by fire-resistive joint system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- C. Masking Tape: Use masking tape to prevent fill materials of fire-resistive joint system from contacting adjoining surfaces that will remain exposed on completion of the Work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove stains. Remove tape as soon as possible without disturbing fire-resistive joint system's seal with substrates.

3.3 INSTALLATION

- A. General: Install fire-resistive joint systems to comply with manufacturer's written installation instructions and published drawings for products and applications indicated.
- B. Install forming materials and other accessories of types required to support fill materials during their application and in position needed to produce cross-sectional shapes and depths required to achieve fire ratings indicated.
 1. After installing fill materials and allowing them to fully cure, remove combustible forming materials and other accessories not indicated as permanent components of fire-resistive joint system.
- C. Install fill materials for fire-resistive joint systems by proven techniques to produce the following results:
 1. Fill voids and cavities formed by joints and forming materials as required to achieve fire-resistance ratings indicated.
 2. Apply fill materials so they contact and adhere to substrates formed by joints.
 3. For fill materials that will remain exposed after completing the Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.

3.4 IDENTIFICATION

- A. Identify fire-resistive joint systems with preprinted metal or plastic labels. Attach labels permanently to surfaces adjacent to and within 6 inches of joint edge so labels will be visible to anyone seeking to remove or penetrate joint system. Use mechanical fasteners or self-adhering-type labels with adhesives capable of permanently bonding labels to surfaces on which labels are placed. Include the following information on labels:
 1. The words "Warning - Fire-Resistive Joint System - Do Not Disturb. Notify Building Management of Any Damage."
 2. Contractor's name, address, and phone number.
 3. Designation of applicable testing agency.
 4. Date of installation.
 5. Manufacturer's name.
 6. Installer's name.

3.5 FIELD QUALITY CONTROL

- A. Inspecting Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Where deficiencies are found or fire-resistive joint systems are damaged or removed due to testing, repair or replace fire-resistive joint systems so they comply with requirements.

- C. Proceed with enclosing fire-resistive joint systems with other construction only after inspection reports are issued and installations comply with requirements.

3.6 CLEANING AND PROTECTING

- A. Clean off excess fill materials adjacent to joints as the Work progresses by methods and with cleaning materials that are approved in writing by fire-resistive joint system manufacturers and that do not damage materials in which joints occur.
- B. Provide final protection and maintain conditions during and after installation that ensure fire-resistive joint systems are without damage or deterioration at time of Substantial Completion. If damage or deterioration occurs despite such protection, cut out and remove damaged or deteriorated fire-resistive joint systems immediately and install new materials to produce fire-resistive joint systems complying with specified requirements.

3.7 FIRE-RESISTIVE JOINT SYSTEM SCHEDULE

- A. Where UL-classified systems are indicated, they refer to system numbers in UL's "Fire Resistance Directory" under product [Category XHBN] [or] [Category XHDG].
- B. Floor-to-Floor, Fire-Resistive Joint Systems[FRJS-<#>]:
 - 1. UL-Classified Systems: FF-[D] [S]-<Insert four-digit number> [0000-0999] [1000-1999] [2000-2999] [3000-3999] [4000-4999].
- C. Wall-to-Wall, Fire-Resistive Joint Systems[FRJS-<#>]:
 - 1. UL-Classified Systems: WW-[D] [S]-<Insert four-digit number> [0000-0999] [1000-1999] [2000-2999] [3000-3999] [4000-4999].
- D. Floor-to-Wall, Fire-Resistive Joint Systems[FRJS-<#>]:
 - 1. UL-Classified Systems: FW-[D] [S]-<Insert four-digit number> [0000-0999] [1000-1999] [2000-2999] [3000-3999] [4000-4999].
- E. Head-of-Wall, Fire-Resistive Joint Systems[FRJS-<#>]:
 - 1. UL-Classified Systems: HW-[D] [S]-<Insert four-digit number> [0000-0999] [1000-1999] [2000-2999] [3000-3999] [4000-4999].
- F. Bottom-of-Wall, Fire-Resistive Joint Systems[FRJS-<#>]:
 - 1. UL-Classified Systems: BW-[D] [S]-<Insert four-digit number> [0000-0999] [1000-1999] [2000-2999] [3000-3999] [4000-4999].
- G. Wall-to-Wall, Fire-Resistive Joint Systems Intended for Use as Corner Guards[FRJS-<#>]:
 - 1. UL-Classified Systems: CG-[D] [S]-<Insert four-digit number> [0000-0999] [1000-1999] [2000-2999] [3000-3999] [4000-4999].
- H. Perimeter Fire-Resistive Joint Systems[PFRJS-<#>]:
 - 1. UL-Classified Perimeter Fire-Containment Systems: CW-[D] [S]-<Insert four-digit number> [0000-0999] [1000-1999] [2000-2999].

END OF SECTION 078446

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FIRE-RESISTIVE JOINT SYSTEMS

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SECTION 079100

PREFORMED JOINT SEALS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Precured, extruded-silicone joint seals.

1.3 ACTION SUBMITTALS

- A. Product Data: For each preformed joint seal product.
- B. Samples for Initial Selection: Manufacturer's color charts showing the full range of colors available for each product exposed to view.
- C. Preformed Joint Seal Schedule: Include the following information:
 - 1. Joint seal location and designation.
 - 2. Joint width and movement capability.
 - 3. Joint seal manufacturer and product name.
 - 4. Joint seal color.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each preformed joint seal for tests performed by [manufacturer and witnessed by a qualified testing agency] [a qualified testing agency].

1.5 QUALITY ASSURANCE

- A. Mockups: Install mockups of assemblies specified in other Sections that are indicated to receive preformed joint seals specified in this Section. Use materials and installation methods specified in this Section.

1.6 WARRANTY

- A. Special Warranty: Installer agrees to repair or replace preformed joint seals that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period: [Two] <Insert number> years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer agrees to furnish preformed joint seals to repair or replace those that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period: [Five] <Insert number> years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 EXTRUDED-SILICONE JOINT SEALS

- A. Extruded-Silicone Joint Seals <Insert drawing designation>: Manufacturer's standard seal consisting of precured low-modulus silicone extrusion, with a neutral-curing silicone sealant for bonding extrusions to substrates.
 - 1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Dow Corning Corporation; 123 Silicone Seal.
 - b. GE Construction Sealants; UltraSpan US1100.
 - c. Pecora Corporation; Sil-Span.
 - d. Tremco Incorporated; Spectrem Simple Seal.
 - 2. Joint Seal Width: Joint size indicated on Drawings plus 0.75 inch.
 - 3. Joint Seal Color: As selected by Architect from full range of industry colors.

2.2 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by preformed-joint-seal manufacturer for joint substrates indicated.
- B. Masking Tape: Nonstaining, nonabsorbent material compatible with preformed joint seals and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive preformed joint seals, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting preformed-joint seal performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Joint Priming: Prime joint substrates where recommended by preformed joint seal manufacturer or as indicated by tests or prior experience. Apply primer to comply with joint seal manufacturer's written instructions. Confine primers to areas of joint seal bond; do not allow spillage or migration onto adjoining surfaces.
- B. Masking Tape: Use masking tape where required to prevent contact of adhesive or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION

- A. General: Comply with preformed joint seal manufacturer's written installation instructions for products and applications indicated unless more stringent requirements apply.
- B. Installation of Precured, Extruded-Silicone Joint Seals:
 - 1. Apply masking tape to each side of joint, outside of area to be covered by seal system.
 - 2. Apply silicone sealant to each side of joint to produce a bead of size complying with preformed silicone seal system manufacturer's written instructions and covering a bonding area of not less than 3/8 inch. Hold edge of sealant bead 1/4 inch inside masking tape.

3. Press silicone extrusion into sealant to wet extrusion and substrate. Use a roller to apply consistent pressure and ensure uniform contact with substrate.
4. Complete installation of seal system in horizontal joints before installing in vertical joints. Lap vertical joints over horizontal joints. At ends of joints, cut silicone extrusion with a razor knife.

3.4 PROTECTION

- A. Protect preformed joint seals from damage resulting from construction operations or other causes so seals are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out, remove, and repair damaged or deteriorated seals immediately so installations with repaired areas are indistinguishable from original work.

END OF SECTION 079100

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PREFORMED JOINT SEALS

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SECTION 079200

JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Silicone joint sealants.
 - 2. Nonstaining silicone joint sealants.
 - 3. Urethane joint sealants.
 - 4. Immersible joint sealants.
 - 5. Mildew-resistant joint sealants.
 - 6. Latex joint sealants.
 - 7. Acoustical joint sealants.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at [Project site] <Insert location>.

1.4 ACTION SUBMITTALS

- A. Product Data: For each joint-sealant product.
- B. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.
- C. Joint-Sealant Schedule: Include the following information:
 - 1. Joint-sealant application, joint location, and designation.
 - 2. Joint-sealant manufacturer and product name.
 - 3. Joint-sealant formulation.
 - 4. Joint-sealant color.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified testing agency.
- B. Product Test Reports: For each kind of joint sealant, for tests performed by [manufacturer and witnessed by a qualified testing agency] [a qualified testing agency].
- C. Field-Adhesion-Test Reports: For each sealant application tested.
- D. Sample Warranties: For special warranties.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.
- B. Product Testing: Test joint sealants using a qualified testing agency.
 - 1. Testing Agency Qualifications: Qualified according to ASTM C 1021 to conduct the testing indicated.

- C. Mockups: Install sealant in mockups of assemblies specified in other Sections that are indicated to receive joint sealants specified in this Section. Use materials and installation methods specified in this Section.

1.7 PRECONSTRUCTION TESTING

- A. Preconstruction Laboratory Testing: Submit to joint-sealant manufacturers, for testing indicated below, samples of materials that will contact or affect joint sealants.
 - 1. Adhesion Testing: Use ASTM C 794 to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
 - 2. Compatibility Testing: Use ASTM C 1087 to determine sealant compatibility when in contact with glazing and gasket materials.
 - 3. Stain Testing: Use ASTM C 1248 to determine stain potential of sealant when in contact with [stone] [masonry] <Insert substrate> substrates.
 - 4. Submit manufacturer's recommended number of pieces of each type of material, including joint substrates, joint-sealant backings, and miscellaneous materials.
 - 5. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
 - 6. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures, including use of specially formulated primers.
 - 7. Testing will not be required if joint-sealant manufacturers submit data that are based on previous testing, not older than 24 months, of sealant products for adhesion to, staining of, and compatibility with joint substrates and other materials matching those submitted.
- B. Preconstruction Field-Adhesion Testing: Before installing sealants, field test their adhesion to Project joint substrates as follows:
 - 1. Locate test joints where indicated on Project or, if not indicated, as directed by Architect.
 - 2. Conduct field tests for each kind of sealant and joint substrate.
 - 3. Notify Architect seven days in advance of dates and times when test joints will be erected.
 - 4. Arrange for tests to take place with joint-sealant manufacturer's technical representative present.
 - a. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1.1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.
 - 1) For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
 - 5. Report whether sealant failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. For sealants that fail adhesively, retest until satisfactory adhesion is obtained.
 - 6. Evaluation of Preconstruction Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing, in absence of other indications of noncompliance with requirements, will be considered satisfactory. Do not use sealants that fail to adhere to joint substrates during testing.

1.8 FIELD CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
 - 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer[or are below 40 deg F].
 - 2. When joint substrates are wet.
 - 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
 - 4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

1.9 WARRANTY

- A. Special Installer's Warranty: Installer agrees to repair or replace joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period: [Two] <Insert number> years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer agrees to furnish joint sealants to repair or replace those joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period: [Five] <Insert number> years from date of Substantial Completion.
- C. Special warranties specified in this article exclude deterioration or failure of joint sealants from the following:
 - 1. Movement of the structure caused by stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression.
 - 2. Disintegration of joint substrates from causes exceeding design specifications.
 - 3. Mechanical damage caused by individuals, tools, or other outside agents.
 - 4. Changes in sealant appearance caused by accumulation of dirt or other atmospheric contaminants.

PART 2 - PRODUCTS

2.1 JOINT SEALANTS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.
- B. Low-Emitting Interior Sealants: Sealants and sealant primers shall comply with the testing and product requirements of the California Department of Health's (formerly, the California Department of Health Services) "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- C. Colors of Exposed Joint Sealants: [As indicated by manufacturer's designations] [Match Architect's samples] [As selected by Architect from manufacturer's full range].

2.2 SILICONE JOINT SEALANTS

- A. Silicone, S, NS, 100/50, NT: Single-component, nonsag, plus 100 percent and minus 50 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant; ASTM C 920, Type S, Grade NS, Class 100/50, Use NT.
 - 1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. GE Construction Sealants; SCS2700 SilPruf LM .
 - b. Sika Corporation U.S.; Sikasil WS-290 Sikasil WS-290 FPS.
- B. Silicone, S, NS, 50, NT: Single-component, nonsag, plus 50 percent and minus 50 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant; ASTM C 920, Type S, Grade NS, Class 50, Use NT.
 - 1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Dow Corning Corporation; 791.
 - b. GE Construction Sealants; Momentive Performance Materials Inc; SCS2000 SilPruf.

- c. May National Associates, Inc., a subsidiary of Sika Corporation U.S.; Bondaflex Sil 265 LTS.
- d. Pecora Corporation; PCS.
- e. Sika Corporation U.S.; Sikasil WS-295 Sikasil WS-295 FPS.

2.3 NONSTAINING SILICONE JOINT SEALANTS

- A. Silicone, Nonstaining, S, NS, 100/50, NT: Nonstaining, single-component, nonsag, plus 100 percent and minus 50 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant; ASTM C 920, Type S, Grade NS, Class 100/50, Use NT.
 - 1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Pecora Corporation; 890FTS/TXTR 890 NST.
 - b. Tremco Incorporated; Spectrem 1.

2.4 URETHANE JOINT SEALANTS

- A. Urethane, M, NS, 25, T, NT: Multicomponent, nonsag, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, urethane joint sealant; ASTM C 920, Type M, Grade NS, Class 25, Uses T and NT.
 - 1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Bostik, Inc.; Chem-Calk 505.
 - b. LymTal International, Inc.; Iso-Flex 881 Iso-Flex 885 SG.
 - c. Sika Corporation U.S.; Sikaflex - 2c NS EZ Mix.

2.5 IMMERSIBLE JOINT SEALANTS

- A. Immersible Joint Sealants. Suitable for immersion in liquids; ASTM C 1247, [Class 1] [Class 2]; tested in deionized water unless otherwise indicated
- B. Urethane, Immersible, M, NS, 25, T, NT, I: Immersible, multicomponent, nonsag, plus 25 percent and minus 25 percent movement capability, traffic- and nontraffic-use, urethane joint sealant; ASTM C 920, Type M, Grade NS, Class 25, Uses T, NT, and I.
 - 1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Pecora Corporation; Dynatred.
 - b. Sika Corporation U.S.; Sikaflex 2c NS.

2.6 MILDEW-RESISTANT JOINT SEALANTS

- A. Mildew-Resistant Joint Sealants: Formulated for prolonged exposure to humidity with fungicide to prevent mold and mildew growth.
- B. Silicone, Mildew Resistant, Acid Curing, S, NS, 25, NT: Mildew-resistant, single-component, nonsag, plus 25 percent and minus 25 percent movement capability, nontraffic-use, acid-curing silicone joint sealant; ASTM C 920, Type S, Grade NS, Class 25, Use NT.
 - 1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Dow Corning Corporation; 786-M White.
 - b. GE Construction Sealants; Momentive Performance Materials Inc.; SCS1700 Sanitary.
 - c. Tremco Incorporated; Tremsil 200.

2.7 LATEX JOINT SEALANTS

- A. Acrylic Latex: Acrylic latex or siliconized acrylic latex, ASTM C 834, Type OP, Grade NF.
 - 1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. BASF Construction Chemicals - Building Systems; Sonolac.
 - b. Pecora Corporation; AC-20.
 - c. Tremco Incorporated; Tremflex 834.

2.8 ACOUSTICAL JOINT SEALANTS

- A. Acoustical Joint Sealant: Manufacturer's standard nonsag, paintable, nonstaining latex sealant complying with ASTM C 834. Product effectively reduces airborne sound transmission through perimeter joints and openings in building construction as demonstrated by testing representative assemblies according to ASTM E 90.
 - 1. Products: Subject to compliance with requirements, [provide the following] [provide one of the following] [available products that may be incorporated into the Work include, but are not limited to, the following]:
 - a. Pecora Corporation; AC-20 FTR.
 - b. USG Corporation; SHEETROCK Acoustical Sealant.

2.9 JOINT-SEALANT BACKING

- A. Sealant Backing Material, General: Nonstaining; compatible with joint substrates, sealants, primers, and other joint fillers; and approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
 - 1. Manufacturers: Subject to compliance with requirements, [provide products by the following] [provide products by one of the following] [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following]:
- B. Cylindrical Sealant Backings: ASTM C 1330, [Type C (closed-cell material with a surface skin)] [Type O (open-cell material)] [Type B (bicellular material with a surface skin)] [or any of the preceding types, as approved in writing by joint-sealant manufacturer for joint application indicated], and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance.
- C. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint. Provide self-adhesive tape where applicable.

2.10 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:
 - 1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
 - 2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
 - d. Exterior insulation and finish systems.
 - e. <Insert other porous joint substrate>.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
 - e. <Insert other nonporous joint substrate>.
- B. Joint Priming: Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
- B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.

- C. Install sealant backings of kind indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application, and replace them with dry materials.
- D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.
- E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:
 - 1. Place sealants so they directly contact and fully wet joint substrates.
 - 2. Completely fill recesses in each joint configuration.
 - 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- F. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
 - 1. Remove excess sealant from surfaces adjacent to joints.
 - 2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
 - 3. Provide concave joint profile per Figure 8A in ASTM C 1193 unless otherwise indicated.
 - 4. Provide flush joint profile at [locations indicated on Drawings] <Insert locations> according to Figure 8B in ASTM C 1193.
 - 5. Provide recessed joint configuration of recess depth and at [locations indicated on Drawings] <Insert locations> according to Figure 8C in ASTM C 1193.
 - a. Use masking tape to protect surfaces adjacent to recessed tooled joints.
- G. Acoustical Sealant Installation: At sound-rated assemblies and elsewhere as indicated, seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and with manufacturer's written recommendations.

3.4 FIELD QUALITY CONTROL

- A. Field-Adhesion Testing: Field test joint-sealant adhesion to joint substrates as follows:
 - 1. Extent of Testing: Test completed and cured sealant joints as follows:
 - a. Perform [10] <Insert number> tests for the first [1000 feet] <Insert dimension> of joint length for each kind of sealant and joint substrate.
 - b. Perform one test for each [1000 feet] <Insert dimension> of joint length thereafter or one test per each floor per elevation.
 - 2. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.
 - a. For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
 - 3. Inspect tested joints and report on the following:
 - a. Whether sealants filled joint cavities and are free of voids.
 - b. Whether sealant dimensions and configurations comply with specified requirements.

- c. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. Compare these results to determine if adhesion complies with sealant manufacturer's field-adhesion hand-pull test criteria.
 4. Record test results in a field-adhesion-test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant material, sealant configuration, and sealant dimensions.
 5. Repair sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.
- B. Evaluation of Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.5 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.6 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out, remove, and repair damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

3.7 JOINT-SEALANT SCHEDULE

- A. Joint-Sealant Application: Exterior joints in horizontal traffic surfaces[<JS-#>].
1. Joint Locations:
 - a. Control and expansion joints in brick pavers.
 - b. Isolation and contraction joints in cast-in-place concrete slabs.
 - c. Joints between plant-precast architectural concrete paving units.
 - d. Joints in stone paving units[, including steps].
 - e. Tile control and expansion joints.
 - f. Joints between different materials listed above.
 - g. <Insert other joints>.
 - h. Other joints as indicated on Drawings.
 2. Joint Sealant: [Urethane, M, P, 50, T, NT] <Insert joint sealant>.
 3. Joint-Sealant Color: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range of colors] <Insert color>.
- B. Joint-Sealant Application: Exterior joints in horizontal traffic surfaces subject to water immersion[<JS-#>].
1. Joint Locations:
 - a. Joints in pedestrian plazas.
 - b. Joints in swimming pool decks.
 - c. <Insert other joints>.
 - d. Other joints as indicated on Drawings.
 2. Joint Sealant: [Urethane, immersible, S, P, 25, T, NT, I] <Insert joint sealant>.

3. Joint-Sealant Color: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range of colors] <Insert color>.
- C. Joint-Sealant Application: Exterior joints in vertical surfaces and horizontal nontraffic surfaces[<JS-#>].
1. Joint Locations:
 - a. Construction joints in cast-in-place concrete.
 - b. Joints between plant-precast architectural concrete units.
 - c. Control and expansion joints in unit masonry.
 - d. Joints in dimension stone cladding.
 - e. Joints in glass unit masonry assemblies.
 - f. Joints in exterior insulation and finish systems.
 - g. Joints between metal panels.
 - h. Joints between different materials listed above.
 - i. Perimeter joints between materials listed above and frames of [doors] [windows] [and] [louvers].
 - j. Control and expansion joints in [ceilings] [and other] [overhead surfaces].
 - k. <Insert other joints>.
 - l. Other joints as indicated on Drawings.
 2. Joint Sealant: [Silicone, nonstaining, S, NS, 50, NT] <Insert joint sealant>.
 3. Joint-Sealant Color: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range of colors] <Insert color>.
- D. Joint-Sealant Application: Interior joints in horizontal traffic surfaces[<JS-#>].
1. Joint Locations:
 - a. Isolation joints in cast-in-place concrete slabs.
 - b. Control and expansion joints in stone flooring.
 - c. Control and expansion joints in brick flooring.
 - d. Control and expansion joints in tile flooring.
 - e. <Insert other joints>.
 - f. Other joints as indicated on Drawings.
 2. Joint Sealant: [Urethane, S, P, 25, T, NT] <Insert joint sealant>.
 3. Joint-Sealant Color: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range of colors] <Insert color>.
- E. Joint-Sealant Application: Interior joints in vertical surfaces and horizontal nontraffic surfaces[<JS-#>].
1. Joint Locations:
 - a. Control and expansion joints on exposed interior surfaces of exterior walls.
 - b. Tile control and expansion joints.
 - c. Vertical joints on exposed surfaces of [unit masonry] [concrete] [walls] [and] [partitions].
 - d. Joints on underside of plant-precast structural concrete [beams] [and] [planks].
 - e. <Insert other joints>.
 - f. Other joints as indicated on Drawings.
 2. Joint Sealant: [Urethane, S, NS, 25, NT] <Insert joint sealant>.
 3. Joint-Sealant Color: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range of colors] <Insert color>.
- F. Joint-Sealant Application: Interior joints in vertical surfaces and horizontal nontraffic surfaces not subject to significant movement[<JS-#>].
1. Joint Locations:
 - a. Control joints on exposed interior surfaces of exterior walls.
 - b. Perimeter joints between interior wall surfaces and frames of [interior doors] [windows] [and] [elevator entrances].
 - c. <Insert other joints>.
 - d. Other joints as indicated on Drawings.

2. Joint Sealant: [Acrylic latex] <Insert joint sealant>.
 3. Joint-Sealant Color: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range of colors] <Insert color>.
- G. Joint-Sealant Application: Mildew-resistant interior joints in vertical surfaces and horizontal nontraffic surfaces[<JS-#>].
1. Joint Locations:
 - a. Joints between plumbing fixtures and adjoining walls, floors, and counters.
 - b. Tile control and expansion joints where indicated.
 - c. <Insert other joints>.
 - d. Other joints as indicated on Drawings.
 2. Joint Sealant: [Silicone, mildew resistant, acid curing, S, NS, 25, NT] <Insert joint sealant>.
 3. Joint-Sealant Color: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range of colors] <Insert color>.
- H. Joint-Sealant Application: Concealed mastics[<JS-#>].
1. Joint Locations:
 - a. Aluminum thresholds.
 - b. Sill plates.
 - c. <Insert other joints>.
 - d. Other joints as indicated on Drawings.
 2. Joint Sealant: [Butyl-rubber based] <Insert joint sealant>.
 3. Joint-Sealant Color: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range of colors] <Insert color>.
- I. Joint-Sealant Application: Interior acoustical joints in vertical surfaces and horizontal nontraffic surfaces.
1. Joint Location:
 - a. Acoustical joints where indicated.
 - b. Other joints as indicated.
 2. Joint Sealant: Acoustical.
 3. Joint-Sealant Color: [As indicated by manufacturer's designations] [Match Architect's sample] [As selected by Architect from manufacturer's full range of colors] <Insert color>.

END OF SECTION 079200

SECTION 079513

EXPANSION JOINT COVER ASSEMBLIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes: The work specified in this Section includes, but shall not be limited to, expansion joint cover assemblies for the following:
 - 1. Floor joints.
 - 2. Wall joints.
 - 3. Ceiling joints.
 - 4. Soffit joints.

1.3 DEFINITIONS

- A. Maximum Joint Width: Widest linear gap a joint system tolerates and in which it performs its designed function without damaging its functional capabilities.
- B. Minimum Joint Width: Narrowest linear gap a joint system tolerates and in which it performs its designed function without damaging its functional capabilities.
- C. Movement Capability: Value obtained from the difference between widest and narrowest widths of a joint opening typically expressed in numerical values (inches) or a percentage (plus or minus) of nominal value of joint width.
- D. Nominal Joint Width: The width of the linear opening specified in practice and in which the joint system is installed.

1.4 SYSTEM DESCRIPTION

- A. Performance Requirements: Provide factory-fabricated expansion joint cover assemblies capable of withstanding the types of loads and of accommodating the kinds of movement, and the other functions for which they are designed, without failure. Types of failure include, but shall not be limited to, those listed in Appendix X3 of ASTM E 1399.

1.5 ACTION SUBMITTALS

- A. Product Data: Submit product data showing material proposed. Submit sufficient information to determine compliance with the Drawings and Specifications. Product data shall include, but shall not be limited to, manufacturer's specifications, installation instructions, details of construction relative to materials, dimensions of individual components, profiles, and finishes.
 - 1. List of Installers: If expansion joint cover assembly work is installed by more than one Installer, provide a listing of each Installer and what part of the work each is doing. Provide one coordinated submittal for all the work. If all the work is installed by a single Installer, confirm with list of the work and the Installer's name.
 - 2. Material List: Submit list of each expansion joint cover assembly for each substrate, listing materials used, including, but not limited to, cleaner, primer, sealer, and joint fillers.

- B. Shop Drawings: Submit shop drawings for each product and accessory required. Include information not fully detailed in manufacturer's standard product data. Show fabrication and installation of expansion joint cover assemblies, including, but not limited to, plans, elevations, sections, details of components, joints, splices, and attachments to other units of work.
- C. Samples:
 - 1. Submit samples for initial color selection. Submit samples of each specified finish. Submit samples in form of manufacturer's color charts showing full range of colors and finishes available. Where finishes involve normal color variations, include samples showing the full, range of variations expected.

1.6 INFORMATIONAL SUBMITTALS

- A. Quality Control Submittals:
 - 1. Qualification Data: Submit qualification data for firms and persons specified in Quality Assurance Article to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names of architects and owners, and other information specified.

1.7 QUALITY ASSURANCE

- A. Qualifications:
 - 1. Manufacturer Qualifications: Manufacturer shall be a firm engaged in the manufacture of expansion joint cover assemblies of types and sizes required, and whose products have been in satisfactory use in similar service for a minimum of five years.
 - 2. Installer Qualifications: Installer shall be a firm that shall have a minimum of five years of successful installation experience with projects utilizing expansion joint cover assemblies similar in type and scope to that required for this Project, and shall be approved by the manufacturer.
- B. Regulatory Requirements: Comply with applicable requirements of the laws, codes, ordinances, and regulations of Federal, State, and local authorities having jurisdiction. Obtain necessary approvals from such authorities.
- C. Slip Resistance: Static coefficient of friction (COF) shall be as required by the manufacturer, and per manufacturer's testing criteria.
- D. Single Source Responsibility: Obtain expansion joint cover assemblies from a single source with resources to produce products of consistent quality in appearance and physical properties without delaying the work.
- E. Coordination: Coordinate compatibility of expansion joint cover assemblies provided as work of this Section with expansion joint cover assemblies specified in other sections.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials to the Project site in manufacturer's original wrappings and containers, labeled with manufacturer's name, material or product brand name, and lot number, if any.
- B. Store materials in their original, undamaged packages and containers, inside a well-ventilated area protected from weather, moisture, soiling, extreme temperatures, and humidity.

1.9 PROJECT CONDITIONS

- A. Environmental Requirements: Do not proceed with the installation when temperatures are below or above manufacturer's recommended limitations for installation. Proceed with the work only when forecasted weather conditions are favorable for proper cure and development of high bond strength.

- B. Field Measurements: Take field measurements prior to fabrication of the work and preparation of shop drawings, to ensure proper fitting of the work. Show recorded measurements on final shop drawings. Notify the Owner and the Architect, in writing, of any dimensions found which are not within specified dimensions and tolerances in the Contract Documents, prior to proceeding with the fabrication. Coordinate fabrication schedule with construction progress to avoid delaying the work.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturer: Subject to compliance with requirements, provide products of one of the following:
1. Balco, Inc.
 2. Construction Specialties, Inc.
 3. Emseal Joint Systems, Ltd.
 4. InPro Corp.
 5. Michael Rizza Co., Inc.
 6. MM Systems Corp.
 7. Watson Bowman Acme Corp.
- B. Basis of Design: Products specified are those as indicated in Schedules Article in Part 3 - EXECUTION. Items specified are to establish a standard of quality for design, function, materials, and appearance. Equivalent products by listed manufacturers are acceptable. The Architect will be the sole judge of the basis of what is equivalent.

2.2 MATERIALS

- A. Aluminum: ASTM B 221, Alloy 6063-T5 for extrusions; ASTM B 209, Alloy 6061-T6 for sheet and plate.
1. Protect aluminum surfaces to be placed in contact with cementitious materials with a protective coating.
- B. Stainless Steel: ASTM A 666, Type 304 with No. 2B finish, unless indicated otherwise, for plates, sheet, and strips.
- C. Elastomeric Materials:
1. Modulus of Elasticity: For joints subject to movement, either thermal expansion or dynamic movement, provide elastomeric materials which have the lowest modulus of elasticity which is consistent with the exposure to abrasion and vandalism.
 2. Compatibility: Provide only materials which are known to be fully compatible with the actual installation condition, as shown by manufacturer's published data or certification.
 3. Elastomeric Sealants: See Section 079200 "Joint Sealants."
 4. Elastomeric Concrete: Modified epoxy or polyurethane extended into a prepackaged aggregate blend, specifically designed for bonding to concrete substrates.
- D. Seals: Provide seals as described below, as recommended by the manufacturer, and in accordance with the products scheduled and as shown on the Drawings.
1. Extruded Preformed Seals: Single or multi-cellular extruded elastomeric seals designed with or without continuous, longitudinal, internal baffles. Seal shall be formed to fit in frames or with anchored flanges, in color indicated or, if not indicated, as selected by the Architect from manufacturer's standard colors.
 2. Strip Seals: Elastomeric membrane or tubular extrusions with a continuous longitudinal internal baffle system throughout complying with ASTM E 1783. Use with compatible frames, flanges, and molded rubber anchor blocks.
 3. Compression Seals: Preformed elastomeric extrusions having internal baffle system complying with ASTM E 1612, in sizes and profiles indicated or as recommended by the manufacturer.

4. Cellular Foam Seals: Preformed, extruded, compressible foam designed to function under compression; EVA or polyurethane foam rubber.
- E. Fire Barriers: Provide fire barrier designed for indicated or required dynamic structural movement without material degradation or fatigue when tested according to ASTM E 1399. Provide barrier tested in maximum joint width condition with a field splice as a component of an expansion joint cover.
- F. Accessories: Provide manufacturer's standard anchors, fasteners, set screws, spacers, flexible moisture barrier and filler materials, drain tubes, lubricants, adhesives, and other accessories compatible with material in contact, as indicated or required for complete installations.

2.3 EXPANSION JOINT COVER ASSEMBLIES

- A. General: Provide expansion joint cover assemblies of design, basic profile, materials, and operation indicated. Provide units comparable to those indicated or required to accommodate joint size, variations in adjacent surfaces, and dynamic structural movement without material degradation or fatigue when tested according to ASTM E 1399. Furnish units in longest practicable lengths to minimize number of end joints. Provide hairline mitered corners where joint changes directions or abuts other materials. Include closure materials and transition pieces, tee-joints, corners, curbs, cross-connections, and other accessories as required to provide continuous joint cover assemblies.
- B. Moisture Barrier: Provide manufacturer's continuous, standard, flexible vinyl moisture barrier under covers at locations indicated.

2.4 FINISHES

- A. General: Comply with NAAMM MFM for finish designations and application recommendations, except as otherwise indicated. Apply finishes to products in factory after fabrication. Protect finishes on exposed surfaces before shipment.
- B. Aluminum Finishes: Finish designations prefixed by AA conform to the system established by the Aluminum Association for designating aluminum finishes.
- C. Stainless Steel Finishes: Finish designations prefixed by AISI conform with the system established by the American Iron and Steel Institute for designating finishes for stainless steel sheet. Remove or blend tool and die marks and stretch lines into finish. Grind and polish surfaces to produce uniform, directional-textured, polished finish indicated, free of cross scratches. Run grain with long dimension of each piece.
 1. Bright, Directional Polish: Match AISI No. 4 finish.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions: Examine areas and conditions under which the work is to be installed, and notify the Contractor in writing, with a copy to the Owner and the Architect, of any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions have been corrected.
 1. Beginning of the work shall indicate acceptance of the areas and conditions as satisfactory by the Installer.

3.2 PREPARATION

- A. Manufacturer's Instructions: In addition to requirements of these Specifications, comply with manufacturer's instructions and recommendations for phases of work, including, but not limited to, preparing substrate, applying materials, and protecting installed units.
- B. Coordination: Coordinate and furnish anchors, setting drawings, templates, and instructions for installation of expansion joint cover assemblies to be embedded in or anchored to concrete or to have recesses formed into edges of concrete slab for later placement and grouting-in of frames.
- C. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary to secure expansion joint cover assemblies to in-place construction, including, but not limited to, threaded fasteners with drilled-in expansion shields for masonry and concrete where anchoring members are not embedded in concrete. Provide fasteners of metal, type, and size to suit type of construction indicated and provide for secure attachment of expansion joint cover assemblies.

3.3 INSTALLATION

- A. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required to install expansion joint covers. Install joint cover assemblies in true alignment and proper relationship to expansion joints and adjoining finished surfaces measured from established lines and levels. Allow adequate free movement for thermal expansion and contraction of metal to avoid buckling. Set floor covers at elevations to be flush with adjacent finished floor materials. Locate expansion joint covers in continuous contact with adjacent surfaces. Securely attach in place with required accessories. Locate anchors at interval recommended by manufacturer, but not less than 3 inches from each end and not more than 24 inches on center.
- B. Continuity: Maintain continuity of expansion joint cover assemblies with a minimum number of end joints and align metal members mechanically using splice joints. Cut and fit ends to produce joints that shall accommodate thermal expansion and contraction of metal to avoid buckling of frames. Adhere flexible filler materials (if any) to frames with adhesive or pressure-sensitive tape as recommended by manufacturer.
- C. Elastomeric Seals: Install seals complying with manufacturer's instructions and with minimum number of end joints. For straight sections provide preformed seals in continual lengths. Vulcanize or heat-weld field splice joints in preformed seal material to provide watertight joints using procedures recommended by manufacturer. Apply adhesive, epoxy, or lubricant/adhesive approved by manufacturer to both frame interfaces before installing preformed seal. Seal transitions according to manufacturer's instructions.

3.4 CLEANING

- A. Remove excess and spillage of compounds promptly as the work progresses. Clean the adjoining surfaces to eliminate evidence of spillage, without damage to the adjoining surfaces or finishes.
- B. Do not remove protective coverings until finish work in adjacent areas is complete. When protective coverings are removed, clean exposed metal surfaces to comply with manufacturer's instructions.

3.5 PROTECTION

- A. Provide final protection and maintain conditions in a manner acceptable to the Installer, that shall ensure that the expansion joint cover assemblies shall be without damage at time of Substantial Completion.

3.6 SCHEDULES

- A. Expansion Joint Cover Assemblies Schedule: Provide expansion joint cover assemblies as listed below:
1. Exterior Horizontal Seal:
 - a. EJ-1: "[]", Balco, Inc.
 - b. EJ-2: "[]", Construction Specialties, Inc.
 - c. EJ-3: "[]", Emseal Joint Systems, Ltd.
 2. Exterior Vertical Seal:
 - a. EJ-4: "[]", Balco, Inc.
 - b. EJ-5: "[]", Construction Specialties, Inc.
 - c. EJ-6: "[]", Emseal Joint Systems, Ltd.
 3. Interior Horizontal Seal:
 - a. EJ-7: "[]", Balco, Inc.
 - b. EJ-8: "[]", Construction Specialties, Inc.
 - c. EJ-9: "[]", Emseal Joint Systems, Ltd.
 4. Interior Vertical Seal:
 - a. EJ-10: "[]" [with fire barrier at rated joints], Balco, Inc.
 - b. EJ-11: "[]" [with fire barrier at rated joints], Construction Specialties, Inc.
 - c. EJ-12: "[]" [with fire barrier at rated joints], Emseal Joint Systems, Ltd.

END OF SECTION 079513